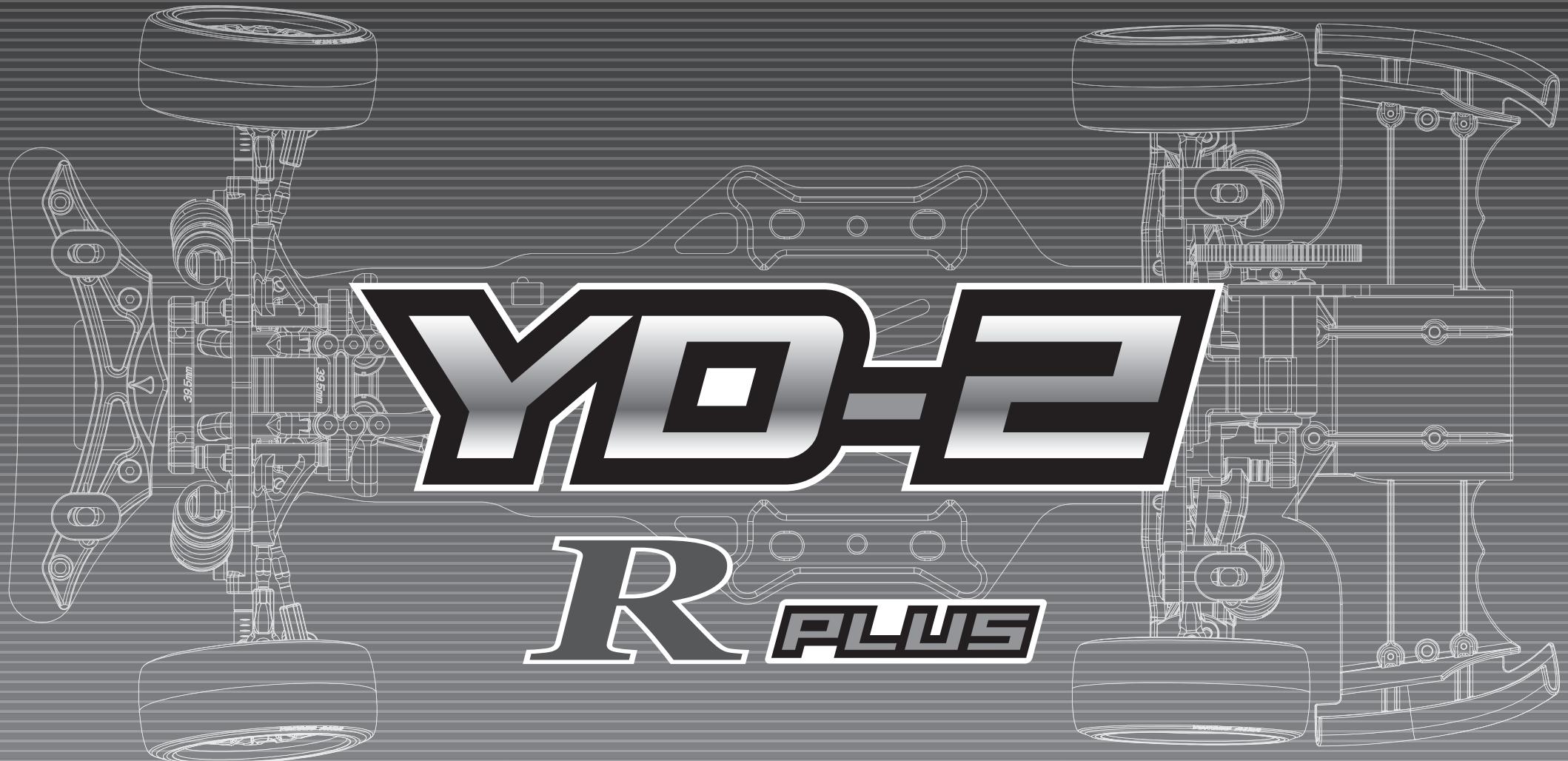


RC MODEL CARS  
**YOKOMO**  
[www.teamyokomo.com](http://www.teamyokomo.com)



**YD-E**  
**R PLUS**

1/10 EP RWD COMPETITION R/C DRIFT CAR CHASSIS KIT

この度はヨコモ製R/Cカーキットをお買い求め頂き、誠に有り難うございます。このキットは、ワールドチャンピオン メーカーであるヨコモの高性能・競技用R/Cカーです。  
本説明書に従った正しい組立・安全な走行をして頂ければ、誰でも手軽に楽しむことが出来ます。

Thank you for purchasing this Yokomo product. This high performance competition kit has been proudly manufactured by Yokomo - World Champion R/C car manufacturer.  
Proper assembly of this product will provide fun, safe enjoyment.

## R/C カーを安全に楽しんで頂くための 注意事項

お子様(中学生以下)が 組立・走行する際は、必ず保護者の方が付き添い 安全を確認して下さい。

### 組立の注意

- 幼児のいる場所では組み立てないで下さい。小さな部品を飲み込む等、非常に危険です。
- 組立の前に必ず内容をお確かめ下さい。万一不良部品、不足部品などがあった場合は、ヨコモ アフターサービス部までお問い合わせ下さい。
- 組立の前に説明書を最後まで読み、全体の流れをつかむと効率的な組立が出来ます。
- 組み立てる際は、様々な工具が必要になります。安全の為に必ず作業内容に合った工具を使用して下さい。又、カッターナイフ等を使用する際は危険を伴いますので、注意して下さい。
- 部品には様々な素材を使用しています。切削加工された金属バーツ等はエッジが鋭く、慎重な組立が必要となります。ケガをしないよう注意して下さい。
- プラスティックバーツなどを切断する際は、切断した部品が飛び危険があるので注意して下さい。
- 回転部や駆動部は出来るだけスムーズに動作するように組み立てて下さい。
- 配線やコード類はきれいにまとめて下さい。回転部分や走行路面にコードが接触すると危険です。又、配線は確実に接続されていないショートなどの恐れや、性能を十分に発揮出来ない場合があります。
- 必要以上の分解、改造をすると、安全性が低下したり走行性能が十分に発揮出来なくなる場合があります。
- 塗装は、周囲に火気の無いことを確認し、換気の良い場所で行って下さい。

### 走行の注意

- ヨコモ製R/Cカーは競技用の為、時速40kmを越える速いスピードが出るモデルもあります。ルールを守って安全な場所や、R/Cカーサーキットで走らせて下さい。
- 公道等、周囲の人の迷惑になるような場所では絶対に走らせないで下さい。
- R/Cカーは電波を利用する為、何らかのトラブルで最悪の場合は暴走する事があります。狭い場所や室内は避け、出来るだけ広い、障害物のない場所で走らせて下さい。
- 周囲にR/Cカーを走らせている人がいる場合は、電波が重ならないように、周波数を確認し合って、安全を確かめて下さい。
- R/Cカーは水を嫌います。雨の日や、水たまりのある場所で走らせると、R/Cメカが壊れたり、暴走する危険があります。
- R/Cカーの駆動部分、ギヤやベルト、タイヤなどは高回転で回ります。バッテリーを接続した後は危険ですので、回転部分に手を触れないで下さい。
- 走行後のR/Cカーは各部が高温になる事があります。危険ですので冷却期間をおいてから、メンテナンスなどをして下さい。

### 走らせる手順

- ① タイヤが空転する様に、台の上にR/Cカーを置きます。
- ② スピードコントローラのスイッチがOFFになっている事を確認してから、モーターとバッテリーを接続します。
- ③ 送信機のアンテナを伸ばし、スイッチをONにします。(送信機の電圧が下がっていると危険です。常に電圧の高い状態で使用して下さい。)
- ④ 受信機のスイッチをONにします。

### 走行終了手順

- ① スピードコントローラのスイッチをOFFにします。
- ② バッテリーの接続を外します。
- ③ 送信機のスイッチをOFFにし、アンテナを縮めます。

### バッテリーの取り扱い

- (バッテリーに付属の説明書に基づき使用して下さい。)
- バッテリーを充電する際は、周囲に燃えやすい物のない安全な場所で行って下さい。又、高温な場所での充電も避けて下さい。
  - バッテリーの充電中は充電状況を常に確認して下さい。充電器の誤動作などで過充電すると、最悪の場合は発火する危険性があります。バッテリー温度が50度を越えたら充電を中止して下さい。
  - 走行後のバッテリーは高い温度になります。連続使用するとバッテリーを傷める事になりますので、冷却期間を置いてから充電して下さい。又、走行後のバッテリーはコンディション放電する事によって、性能を持続させる事が出来ます。
  - 不要になったバッテリーは一般的ゴミと一緒に捨てずに、お手数でも電池専用の回収箱に捨てて下さい。

### モーターの取り扱い

- (モーターに付属の説明書に基づき使用して下さい。)
- 7.2Vのバッテリーでモーターのから回しをすると危険です。モーター内部を破損し部品が飛び出す事も考えられますので、もしモーターのブレーキインをする時は、モーターをしっかりと固定し3~5V程度でから回して下さい。
  - モーターは定期的なメンテナンスが必要です。劣化するとスピードが出なくなったり、走行時間が短くなります。定期的にクリーニングしたり、ブラシが減ってきたら交換する等のメンテナンスをして下さい。
  - モーターの性能に合ったギヤ比を選択して下さい。ギヤ比が最適でないとモーターの性能を十分に発揮出来ないだけでなく、他のR/Cメカを壊す原因になります。
  - 走行後のモーターは非常に高い温度になります。連続走行するとモーターを傷める事になりますので、冷却期間を置いてから走行して下さい。

## PRECAUTIONS FOR SAFE ENJOYMENT OF YOUR R/C CAR

For children under the age of 13, parental guidance is recommended when running.

### ASSEMBLY PRECAUTIONS

- Do not assemble around small children. The parts can be dangerous if accidentally swallowed.
- Check the contents carefully before assembly. Please contact Customer Support if you happen to notice any defective or missing items.
- You will find the assembly process much easier by carefully reading through the manual, and familiarizing yourself with the instructions.
- Many different tools are required during assembly. For safety purposes, please use suitable tools. Exercise extra caution when using a sharp tool such as a hobby knife.
- Many different materials are used for the parts. Use extra care when handling parts with sharp edges, such as machined metal parts.
- When cutting plastic parts, watch for any flying parts.
- Try to assemble any rotating parts or drivetrain parts as smooth as possible.
- Bundle wires neatly away from the ground or any moving drivetrain components. Make sure that all wires are properly connected to prevent shorting.
- Unnecessary modifications may be unsafe and hinder performance.
- Always paint in a well ventilated area away from flames.

### PRECAUTIONS BEFORE RUNNING

- Yokomo R/C cars are built for competition use, and some models may exceed speeds of 40km per hour. Practice common sense and run the car in open safe places, or R/C car tracks.
- Do not run the car on public roads with high amounts of traffic, or in areas that may cause an inconvenience to people in that area.
- R/C cars are controlled using a radio frequency. In a worst-case scenario, radio interferences may cause loss of control.
- If others near you are running R/C cars, confirm that they are not running on the same frequency.
- R/C cars do not like water. Avoid running on rainy days, or areas with water puddles. Exposure of the electronics to water may cause loss of control or damage to the electronics.
- The drivetrain of an R/C car consists of many moving parts like gears, belts, shafts, and tires. Avoid touching these areas when the battery is connected.
- Many parts of an R/C car will become hot after running. Allow the parts to sufficiently cool before conducting any maintenance.

### BEGINNING A RUN

- ① Place the R/C car on a stand so the wheels are off the ground.
- ② Confirm that the speed controller switch is OFF, and connect the motor and battery.
- ③ Extend the transmitter antenna and turn the switch ON. (It is unsafe to use a transmitter with low voltage. Make sure that the transmitter batteries are good before running)
- ④ Turn the speed controller switch ON.

### FINISHING A RUN

- ① Turn the speed controller switch OFF.
- ② Disconnect the battery.
- ③ Turn the transmitter switch OFF, and retract the antenna.

### BATTERY USAGE

- (Carefully read the instruction included with the batteries.)
- When charging batteries, make sure that the surrounding area is void of anything highly flammable. Also avoid charging in high-temperature locations.
  - When charging batteries, frequently monitor the charging it catch on fire. If the battery reaches 50 degrees Celcius or more, stop charging.
  - Batteries will become hot after running. Continuous use of the battery pack may result in damage to the cells. Allow the battery too cool down before re-charging. Using a battery conditioner after running may prolong the life and performance of the battery.
  - Please do not discard old battery packs in the trash. Although inconvenient, please locate a battery disposal center.

### MOTOR USAGE

- (Carefully read the instruction included with the motor.)
- Connecting a 7.2V battery directly to the motor can be very dangerous. This may cause the internal parts of the motor to break apart, causing some parts to fly out of the motor. To break-in the motor, safely secure the motor and run the motor at about 3-5V.
  - Motors require periodic maintenance. Slower speeds and decreased run times may indicate a worn-out motor. Periodically clean the motor and change the brushes when needed.
  - Choose a gear ratio that matches the power characteristics of the motor. Using a gear ratio unsuited to the characteristics of the motor will not only prevent the motor from performing at its optimum, but may even cause damage to the other electronics.
  - Motors will generally become very hot after running. Continuous running will reduce the life of the motor. Allow the motor to sufficiently cool between each run.

# 【組み立てに必要な物】

## ACCESSORIES AND TOOLS NEEDED FOR [DRIFT PACKAGE YD-2R PLUS] ASSEMBLY

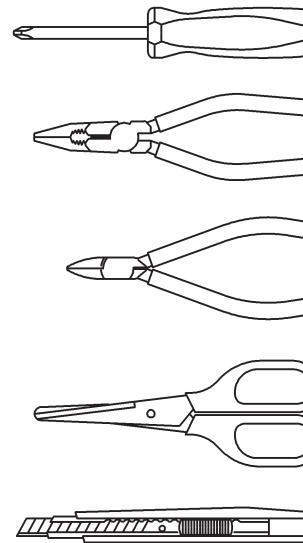
### ■ 走行の為に別にお買い求め頂く物 ■

#### ADDITIONAL ITEMS REQUIRED FOR USE (NOT INCLUDED IN KIT)

- 2チャンネルプロポ (1サーボ 1アンプ仕様)  
**TWO CHANNEL R/C SURFACE RADIO SYSTEM  
AND ELECTRONIC SPEED CONTROL**
- 走行用パックバッテリー  
**PACK BATTERY**
- 走行用バッテリー充電器  
**BATTERY CHARGER**
- 走行用モーター  
**MOTOR**
- タイヤ&ホイル(タイヤ付キットは不要)  
**TIRES & WHEEL**
- 走行用ボディー(ボディー付キットは不要)  
**BODY**
- ボディー塗装用カラー  
**BODY SPRAY PAINT**

### ■ 別途用意する工具 ■

#### ASSEMBLING TOOLS REQUIRED (NOT INCLUDED IN KIT)



ドライバー (大,小)  
**SCREW DRIVER (SMALL & LARGE)**

ラジオペンチ  
**NEEDLE NOSE PLIERS**

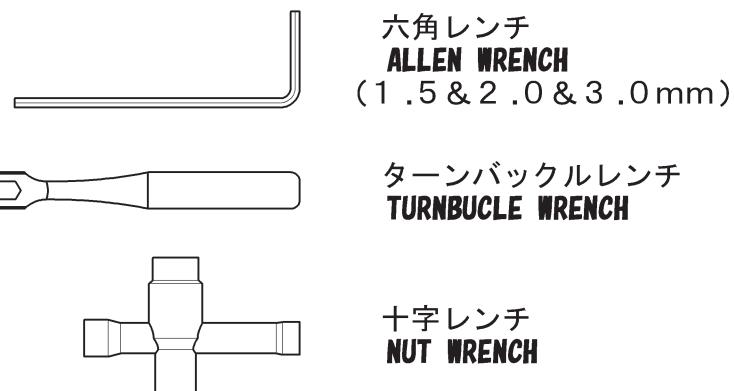
ニッパー  
**SIDE CUTTER**

ハサミ  
**SCISSORS**

カッター  
**HOBBY KNIFE**

### ■ キットに入っている工具 ■

#### TOOLS (INCLUDED)



六角レンチ  
**ALLEN WRENCH**  
(1.5 & 2.0 & 3.0 mm)

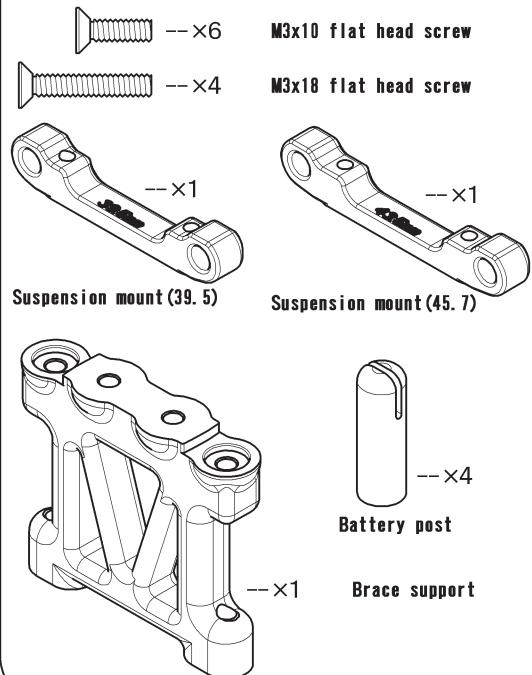
ターンバッカルレンチ  
**TURNBUCKLE WRENCH**

十字レンチ  
**NUT WRENCH**

[DRIFT PACKAGE YD-2R PLUS]の性能を十分に発揮させる為に  
イラストを良く参照し説明の順番に従って確実に組み上げて下さい。

For assembly, follow the figures and the instructions closely so  
that your [DRIFT PACKAGE YD-2R PLUS] will perform at its best!!

### [ Bag-1 Contents ]



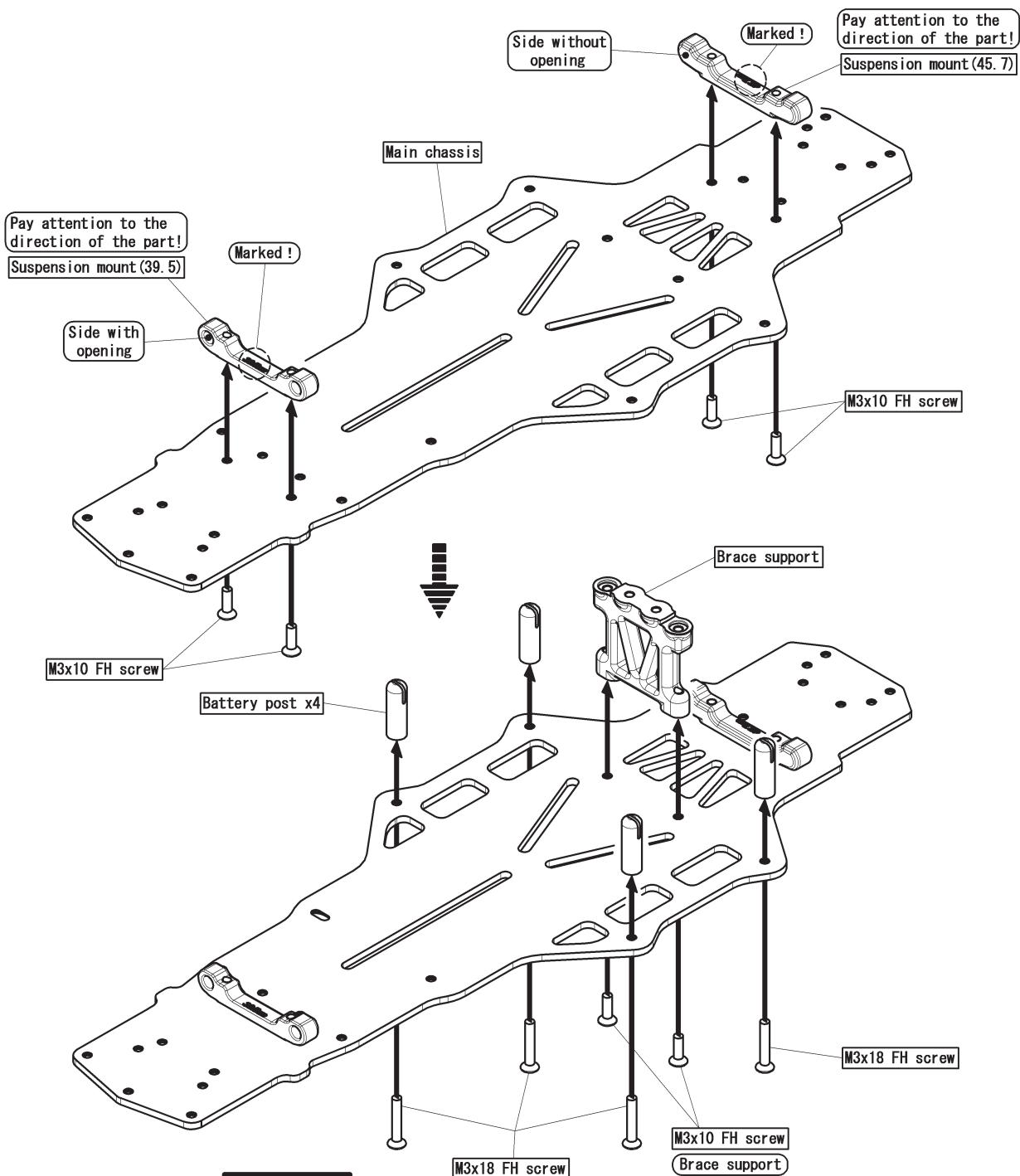
### [ Tool Bag Contents ]

--x1 Allen key (1.5mm & 2.0mm)

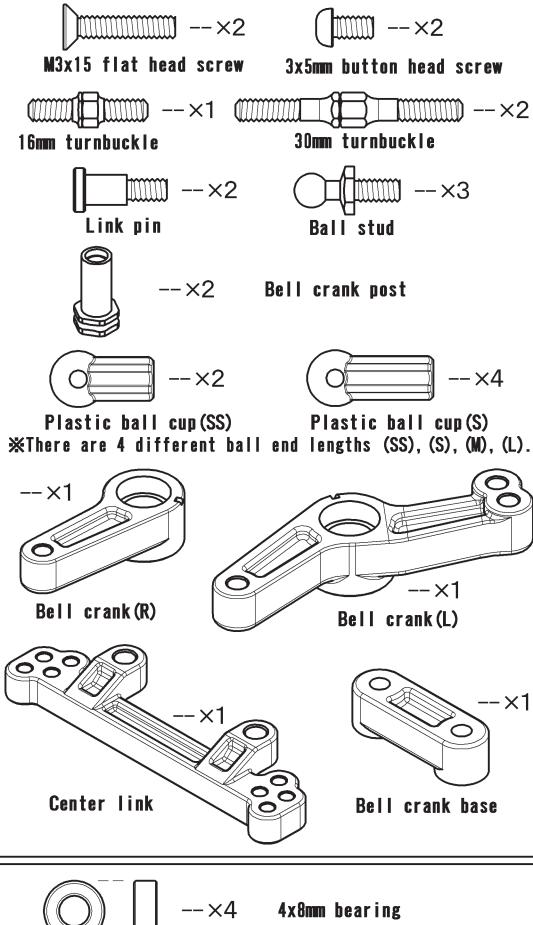
Also included: Nut wrench, Turnbuckle wrench

All of the 3mm set screws included in this kit are allen head set screws. To tighten, please use a 2.0mm allen wrench or the 2.0mm allen key included in this kit.

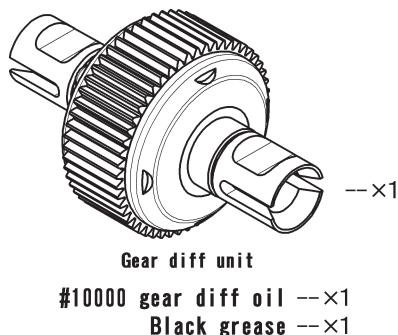
If you happen to find the 2.0mm allen key difficult to use, an optional 2.0mm allen wrench from Yokomo is available. Part no. YT-20W



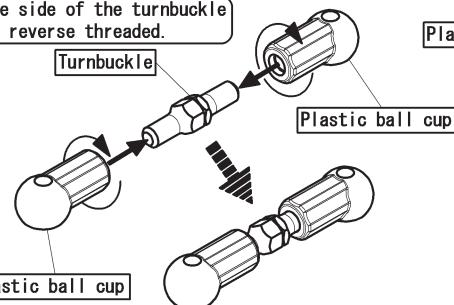
## [ Bag-2 Contents ]



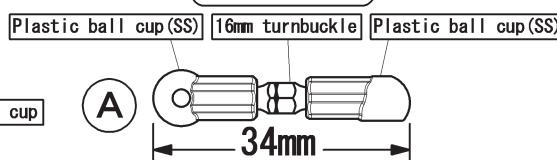
## [ Bag-3 Contents ]



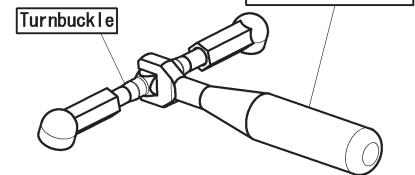
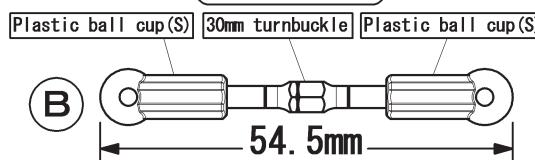
One side of the turnbuckle is reverse threaded.



### Assemble 1 rod

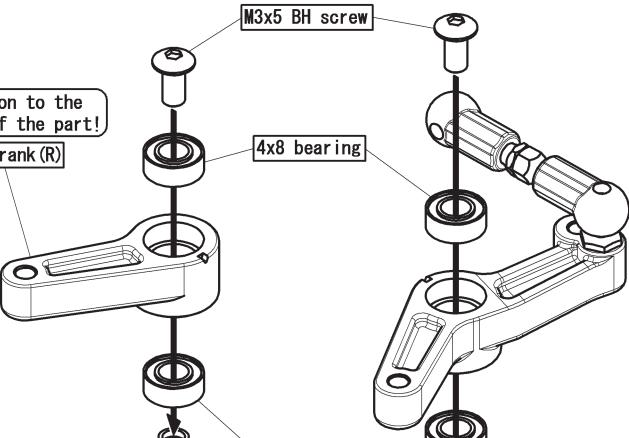
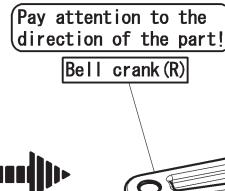
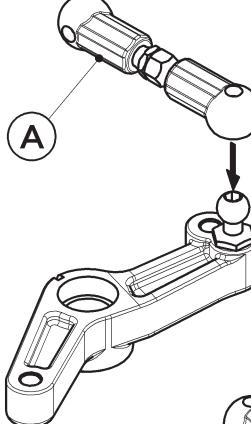
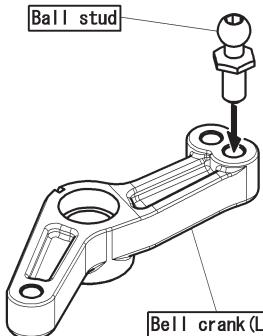


### Assemble 2 rods

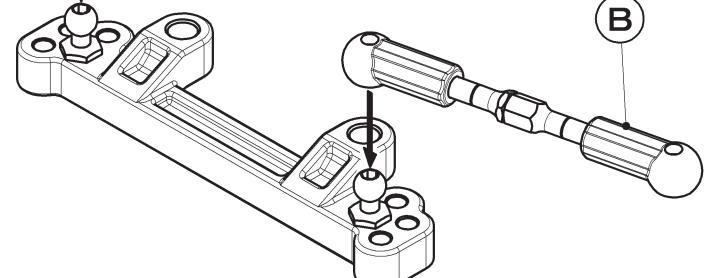
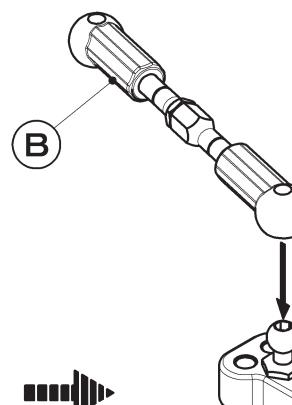
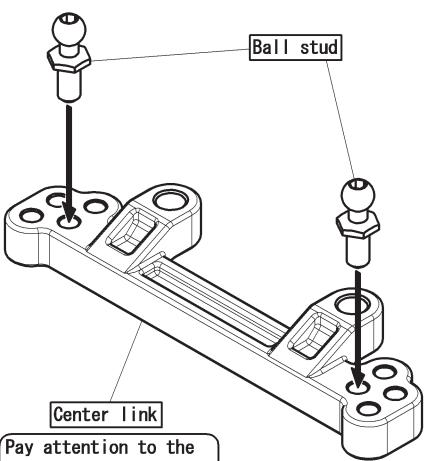


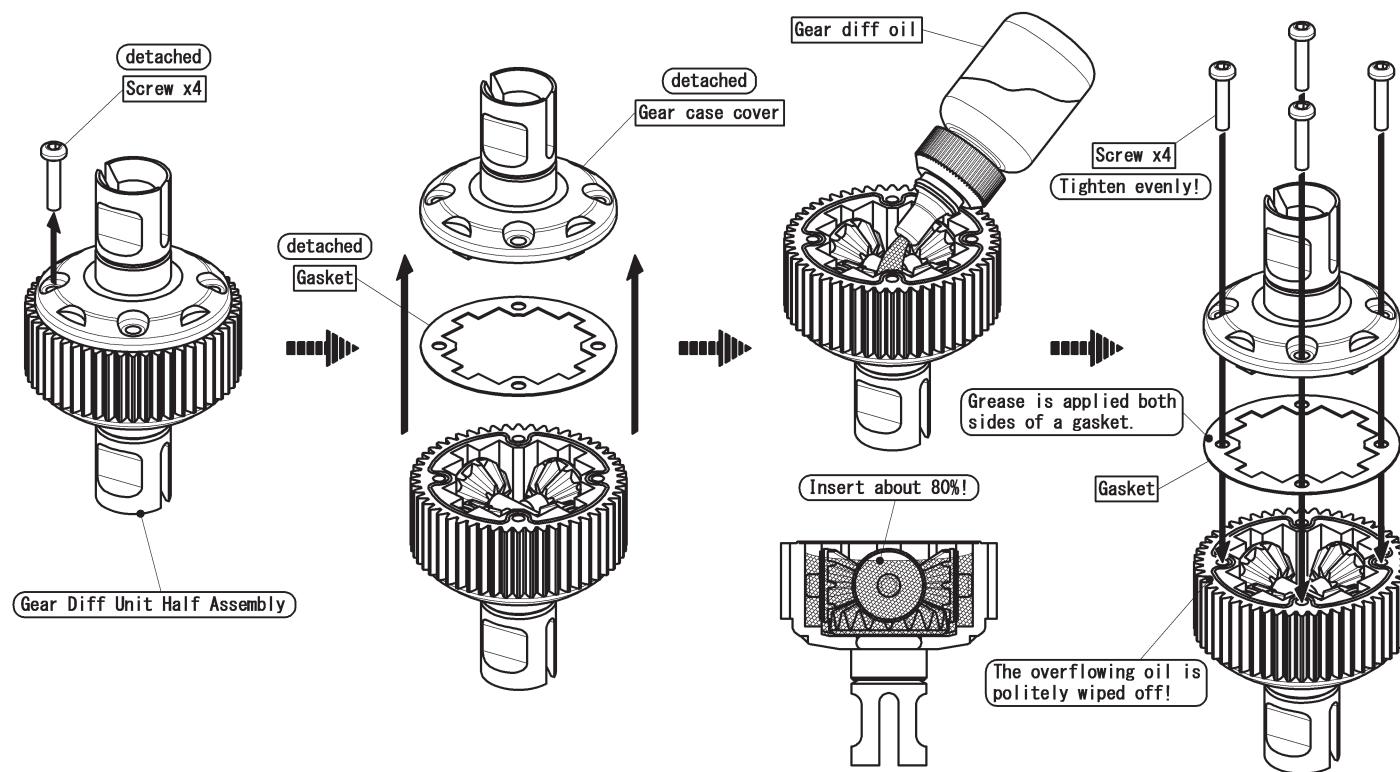
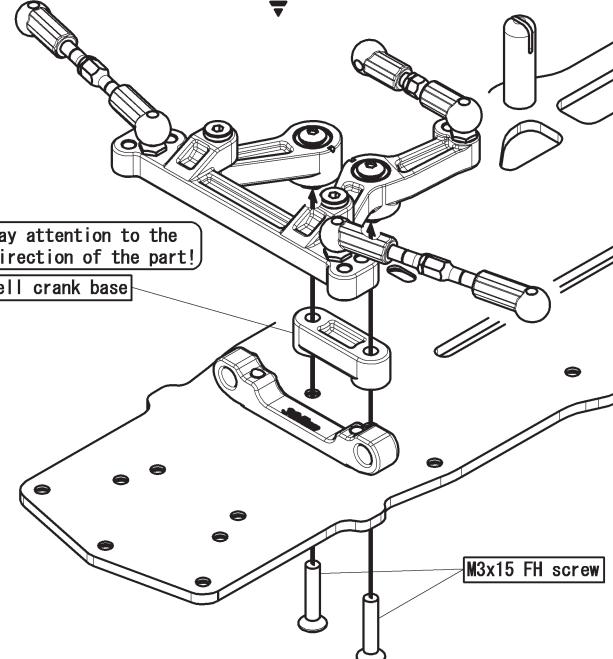
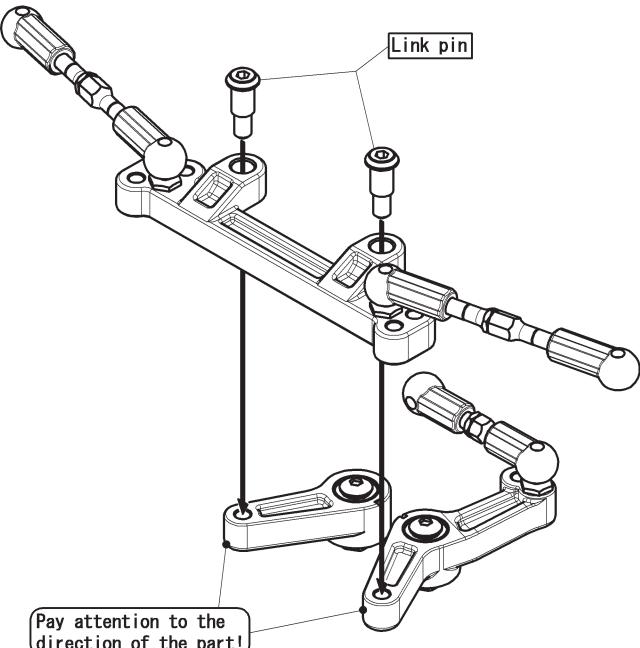
- Tool bag a turnbuckle wrench.  
Please use it to make adjustments to the length of the tie-rod.

Ball stud



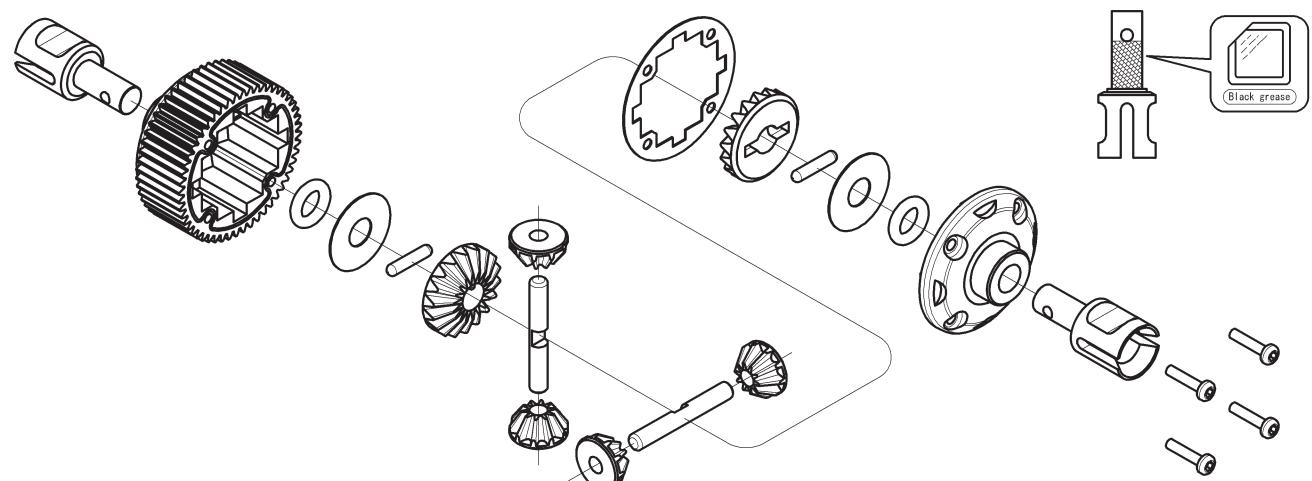
Ball stud



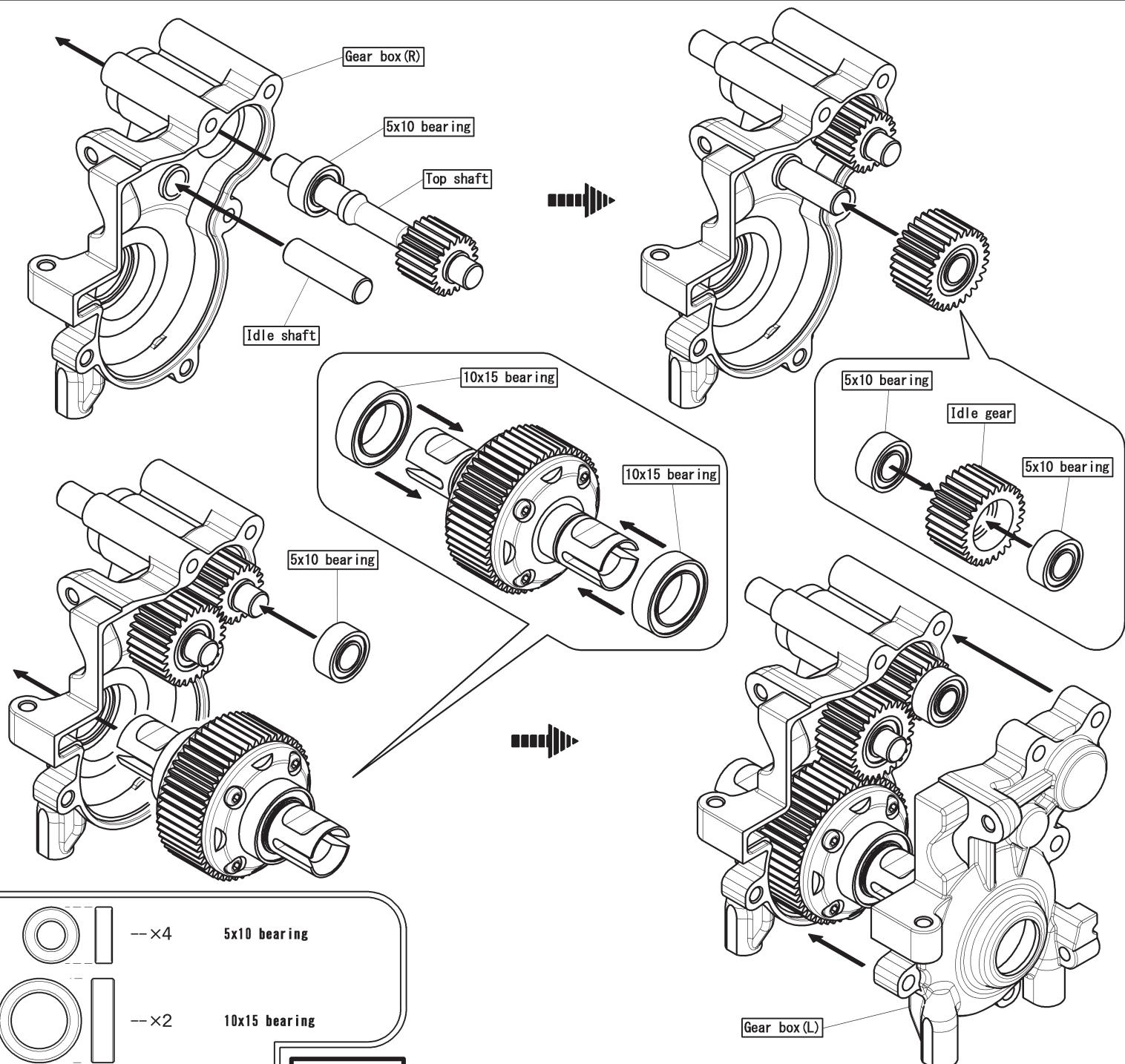
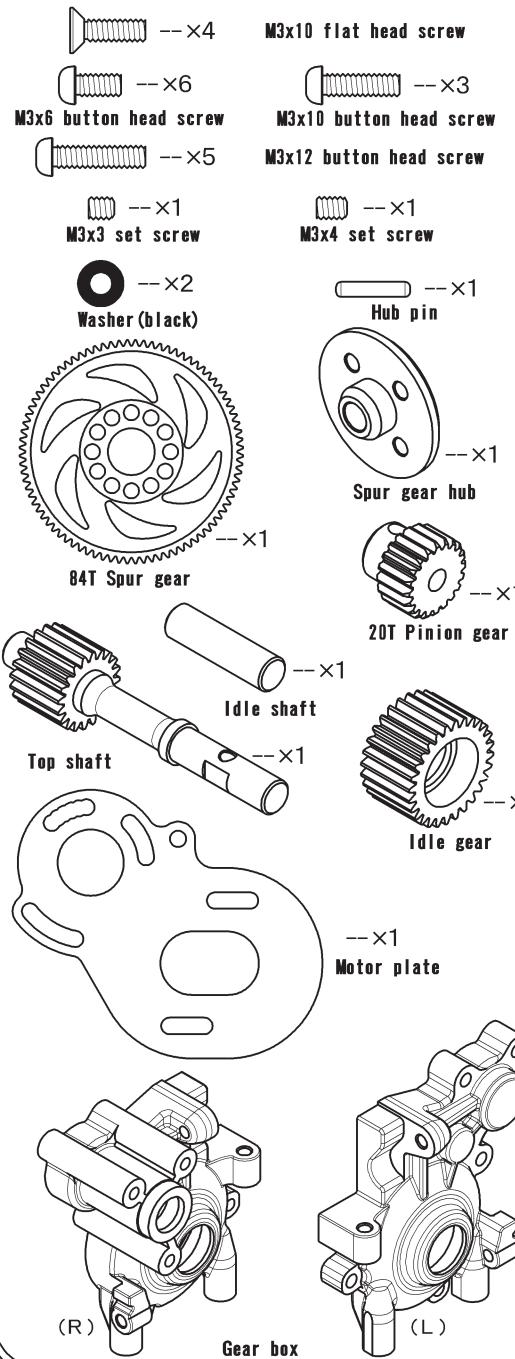


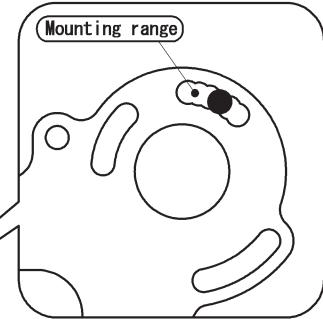
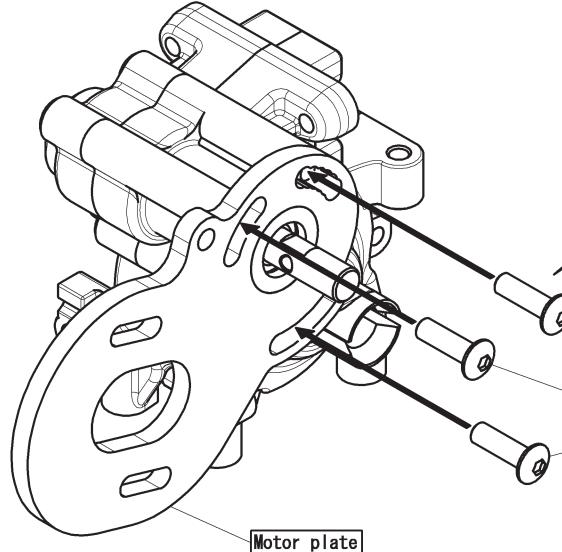
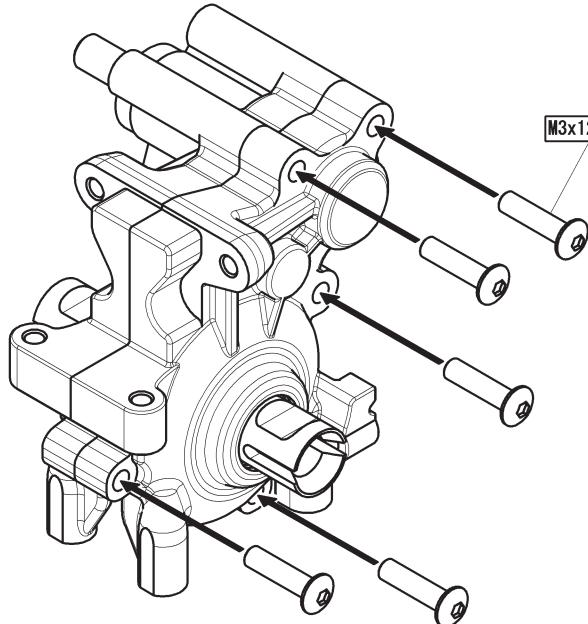
**Gear Diff Unit Deal Drawing** Perform when maintenance is required.

**Important!**  
Grease is thinly put up and it assembles it again when resolving it.

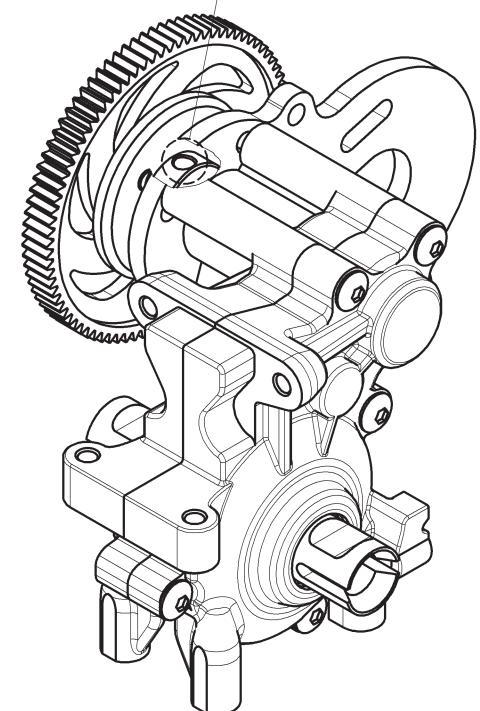
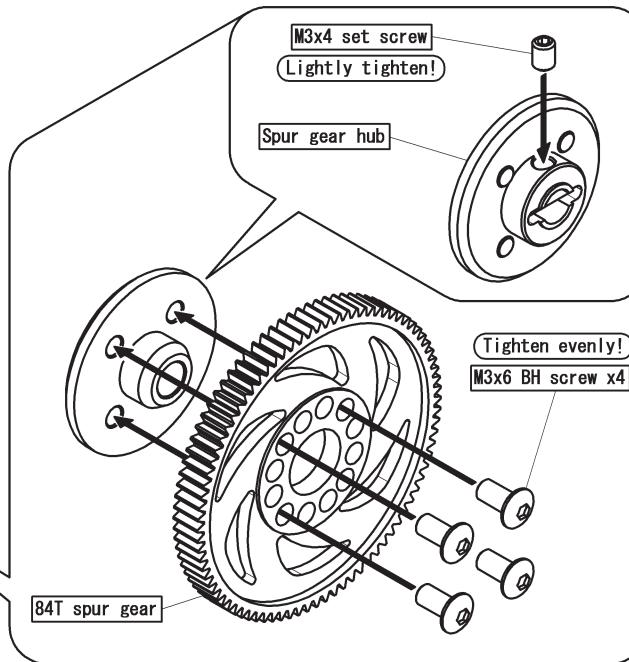
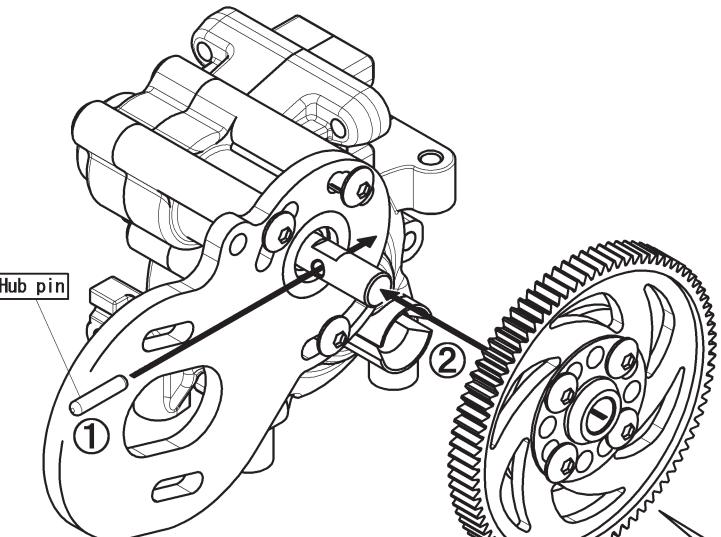


## [ Bag-4 Contents ]

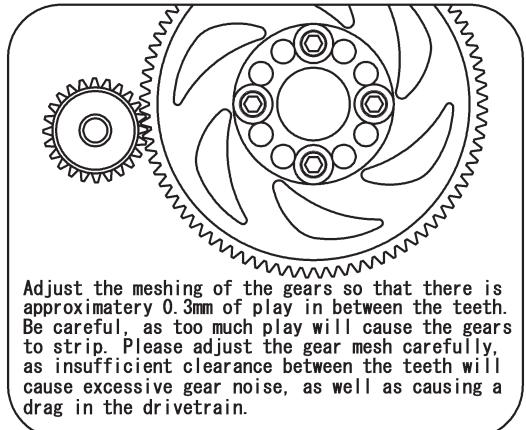
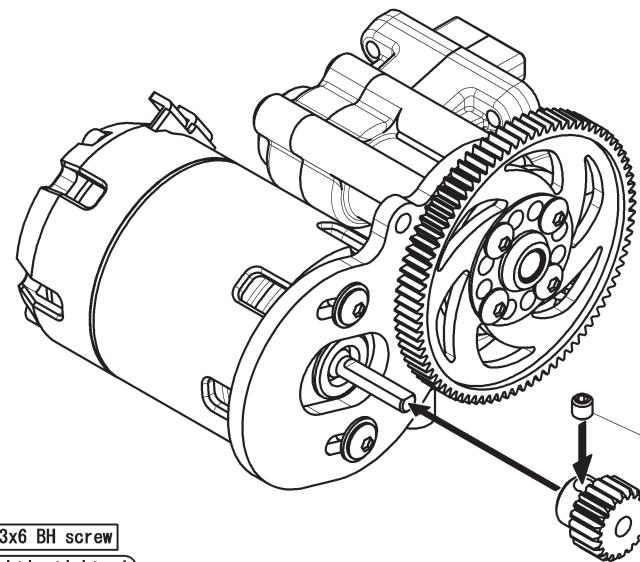
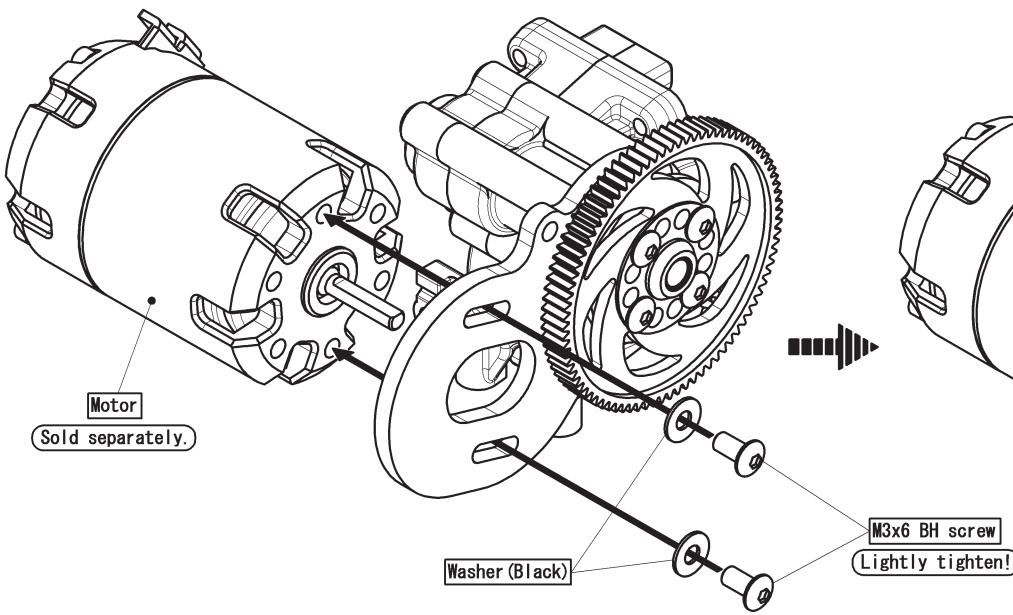




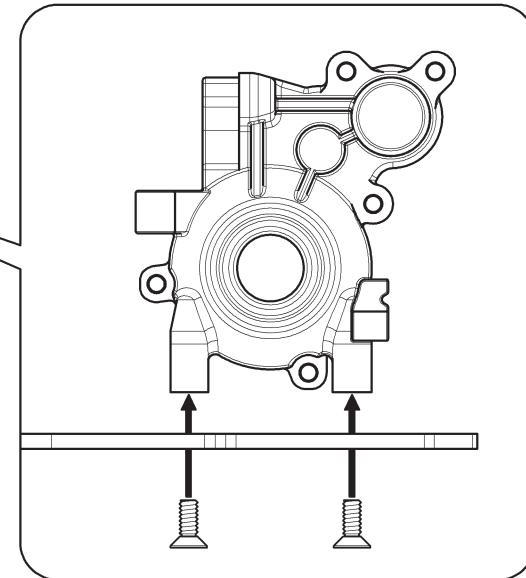
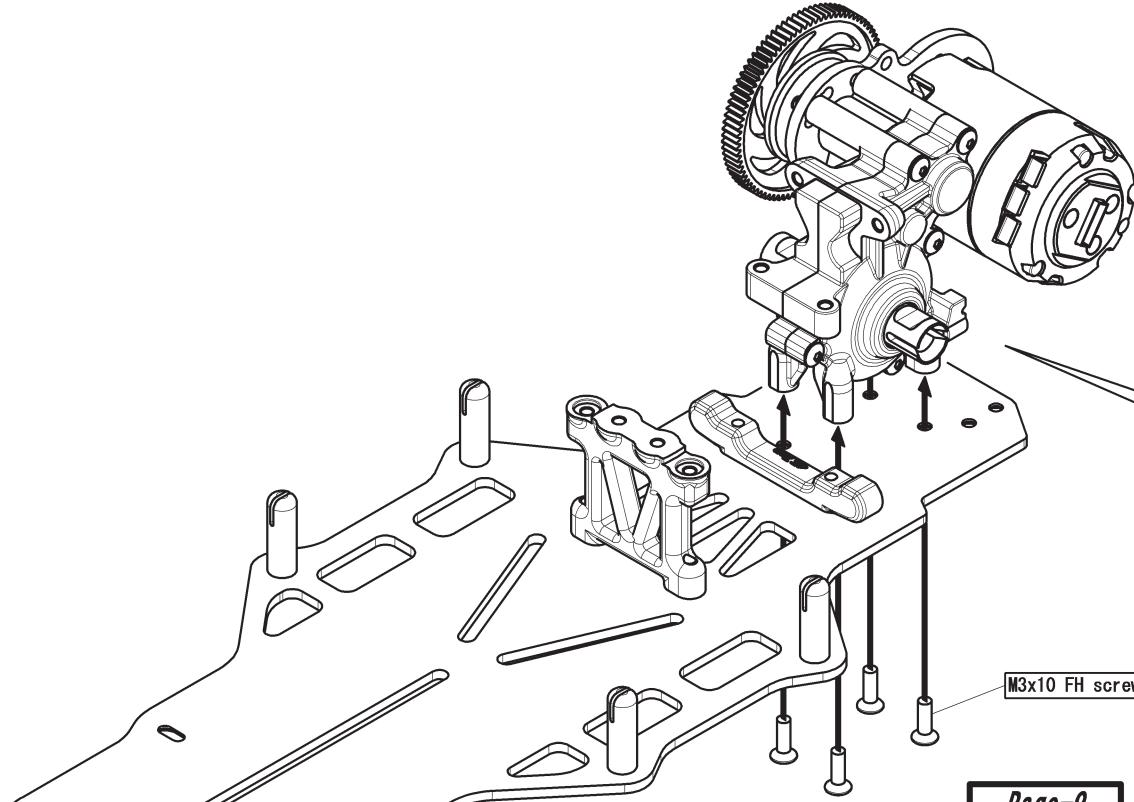
When installing the diffuser, attach it at the third or more positions from the bottom.



Make sure that the groove in the spur gear fits properly onto the pin.



Adjust the pinion so that it lines up with the spur gear and tighten the set screw to secure the pinion. Adjust the motor position so that the gears mesh correctly and tighten the two button head screws to secure the motor.

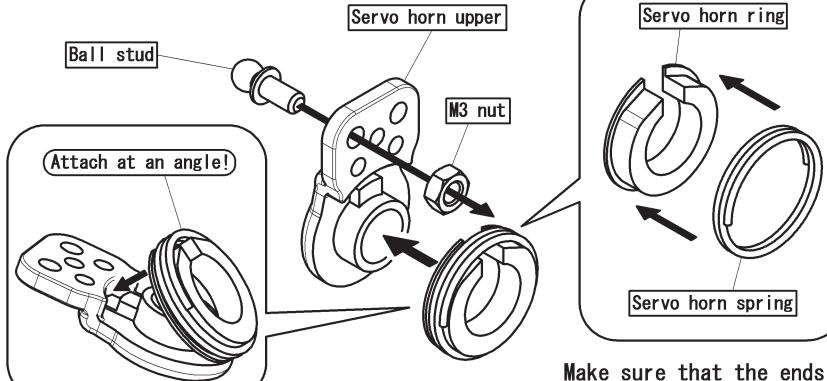


### [ Bag-5 Contents ]

	--x2	M3x10 flat head screw
	--x2	M3x10 button head screw
	--x1	M3 nut
	--x1	Ball stud
	--x2	Washer (black)
	--x1	M3x10 screw (black)
	--x1	M2.6x10 tapping screw
	--x1	Servo horn plate
	--x1	Servo horn upper
	--x1	Servo horn ring
	--x1	Servo horn lower
	--x1	Servo horn spring

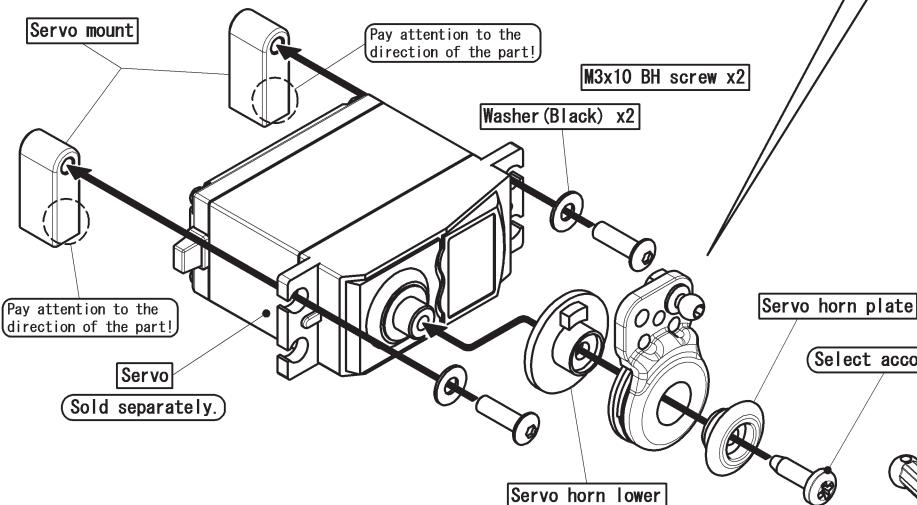
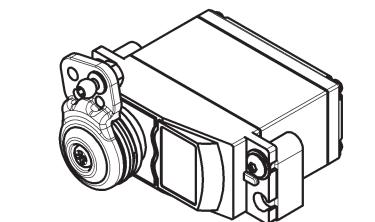
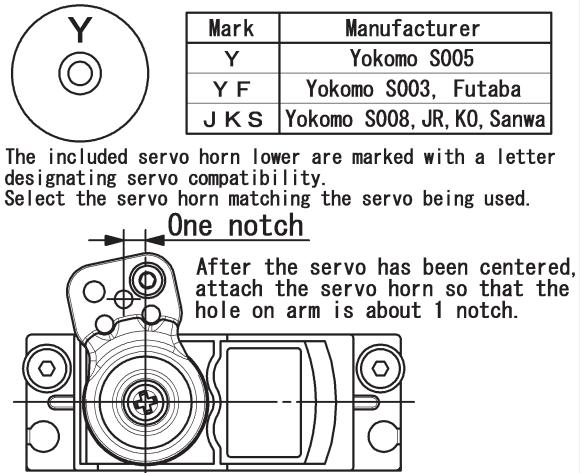
### Remaining parts from [ Bag-1 Contents ]

	--x2	Servo mount
--	------	-------------



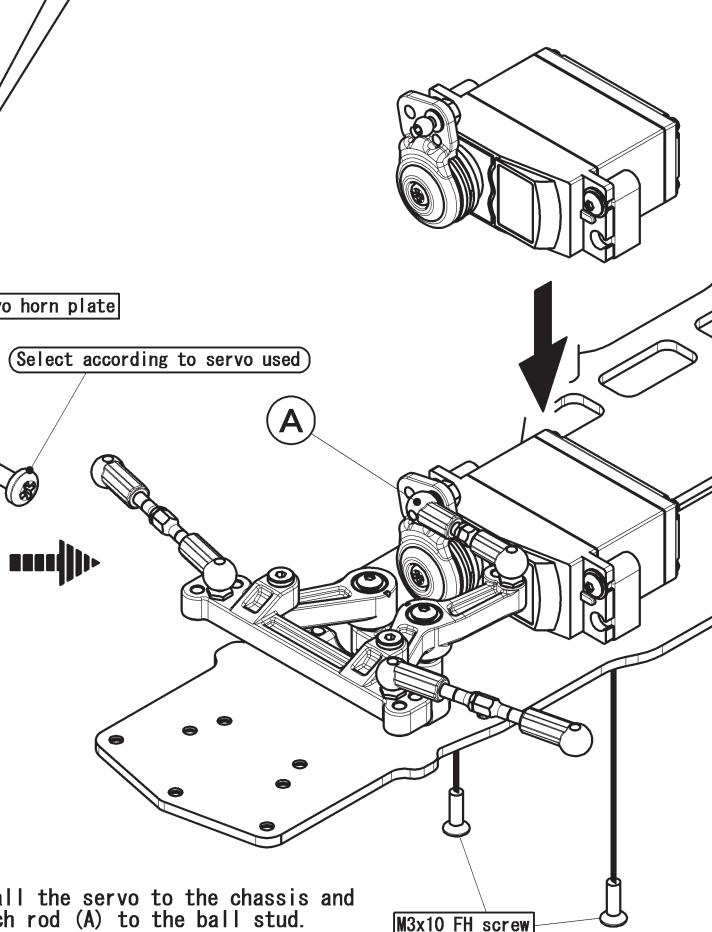
As shown in the illustration, attach the servo horn ring at an angle.

Make sure that the ends of the servo horn spring do not catch on the edges of the servo horn ring.



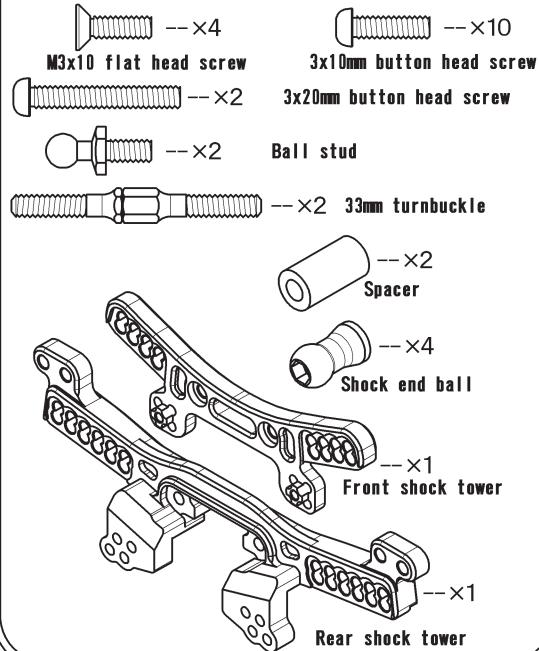
#### Important!

- ① Attach the servo horn to the servo using the same (or similar) screw included with the servo unit. (3 different screws are included in the kit: 2.6x10mm tapping screw, 3x10mm tapping screw, 3x10mm screw)
- ② Make sure that the servo is centered before attaching the servo horn lower. (Refer to your radio manual for more information.)
- ③ Kit includes 3 servo horns. Select the servo horn designated for use with the servo being used. (Using an incorrect servo horn may result in damage to the servo.)

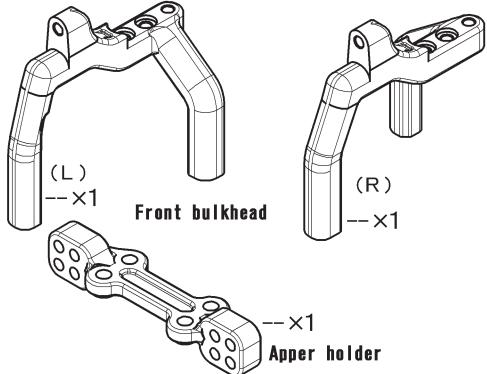


Install the servo to the chassis and attach rod (A) to the ball stud.  
M3x10 FH screw

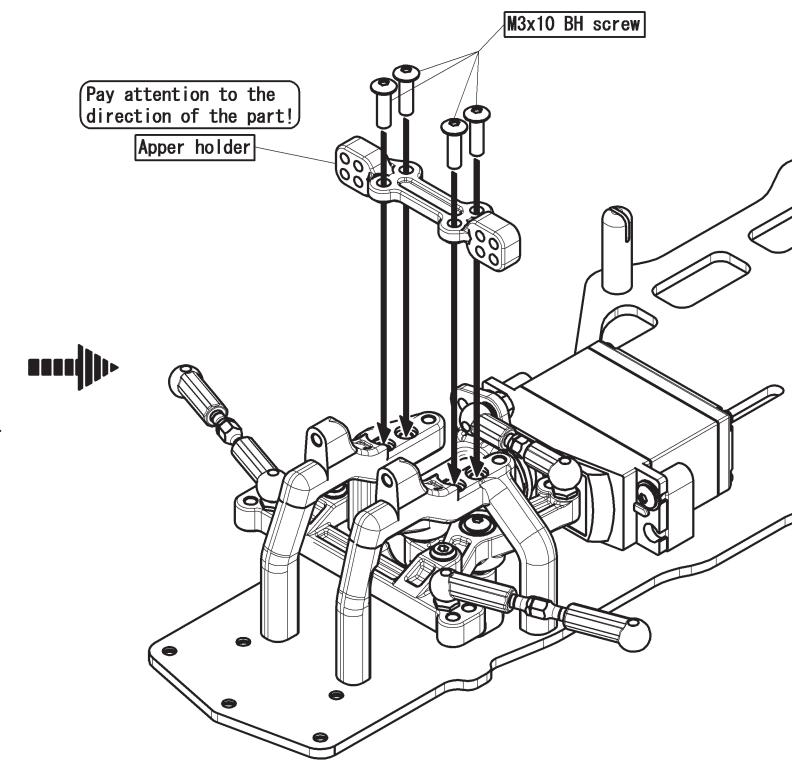
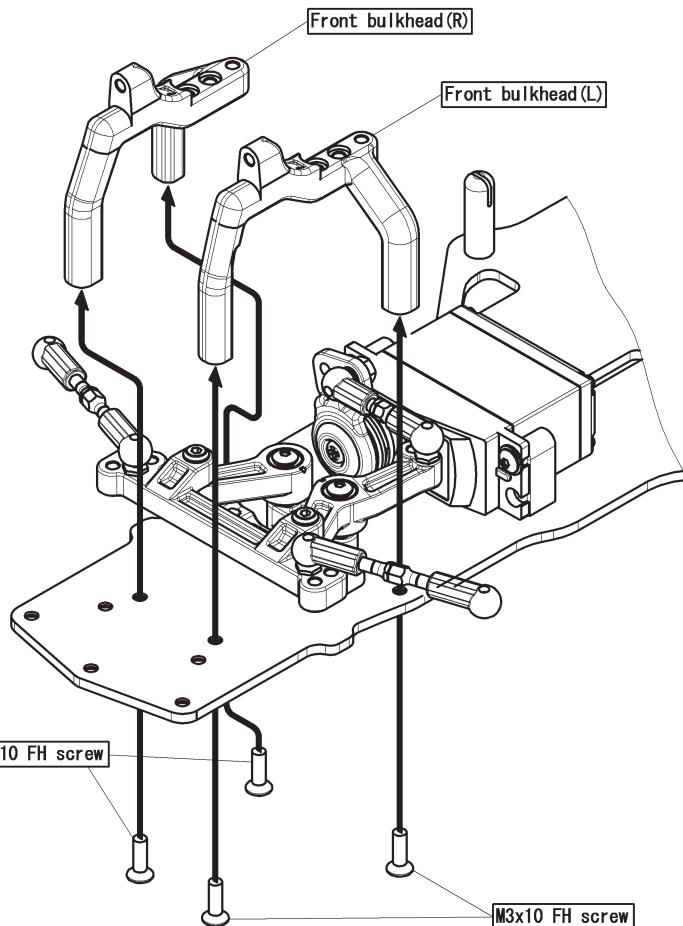
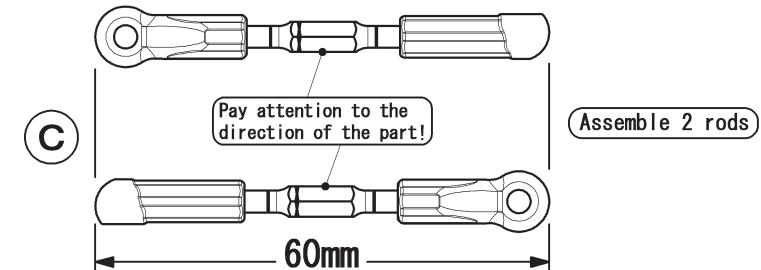
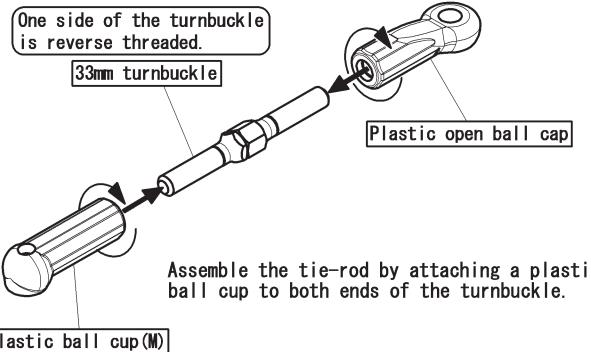
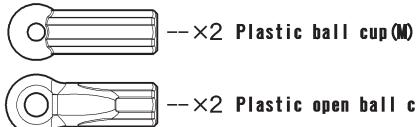
### [ Bag-6 Contents ]



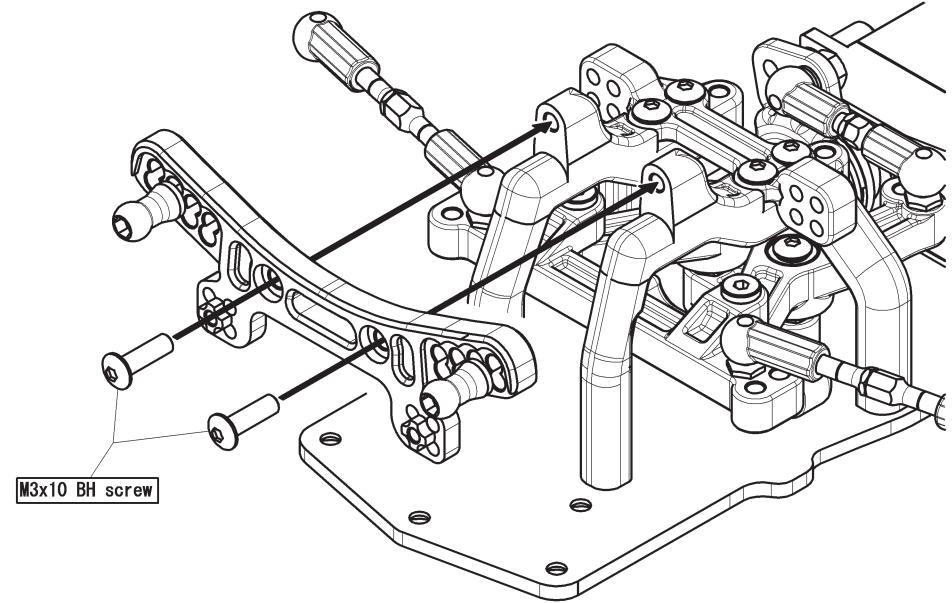
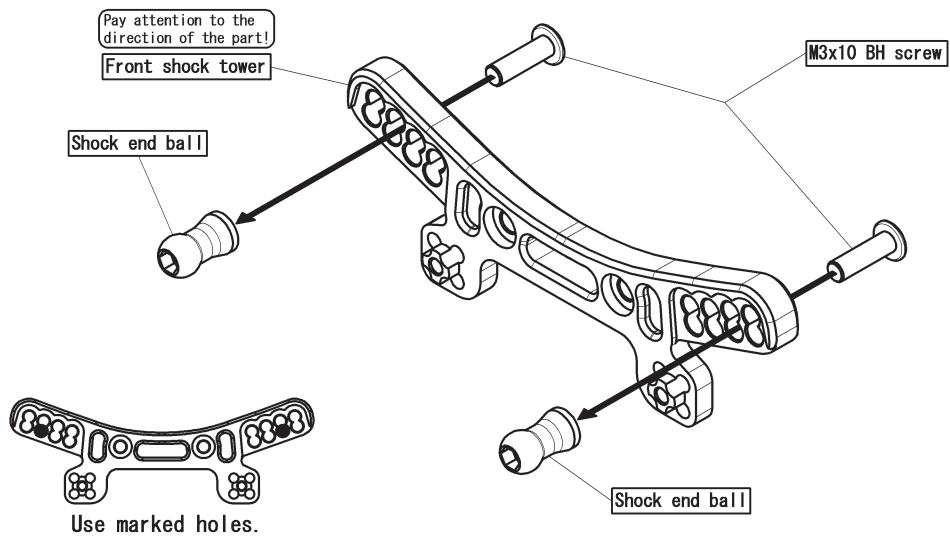
### Remaining parts from [ Bag-1 Contents ]



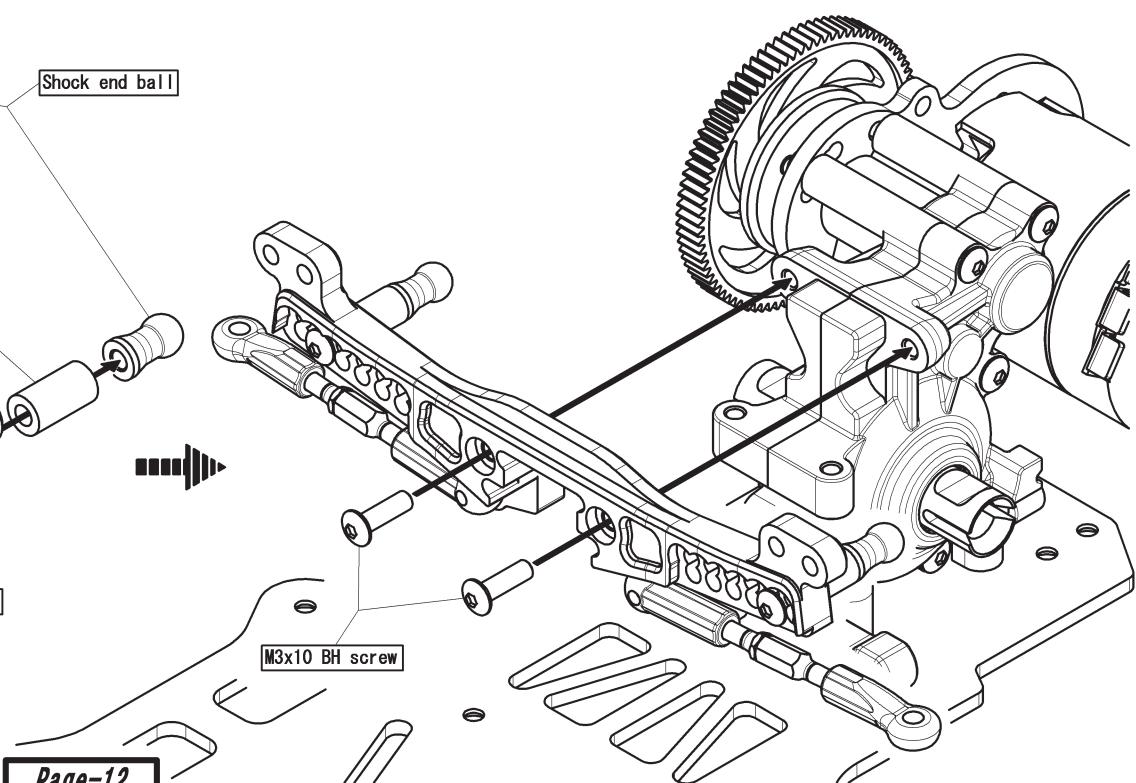
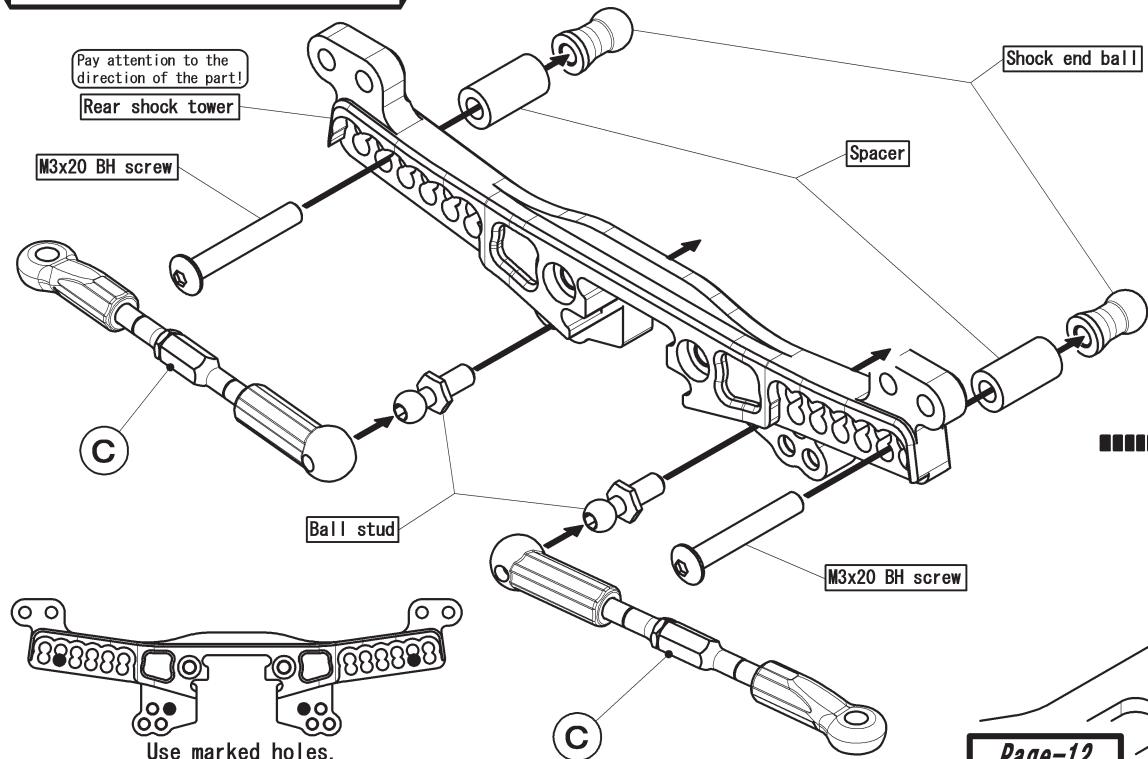
### Remaining parts from [ Bag-2 Contents ]



### Installing on front shock tower

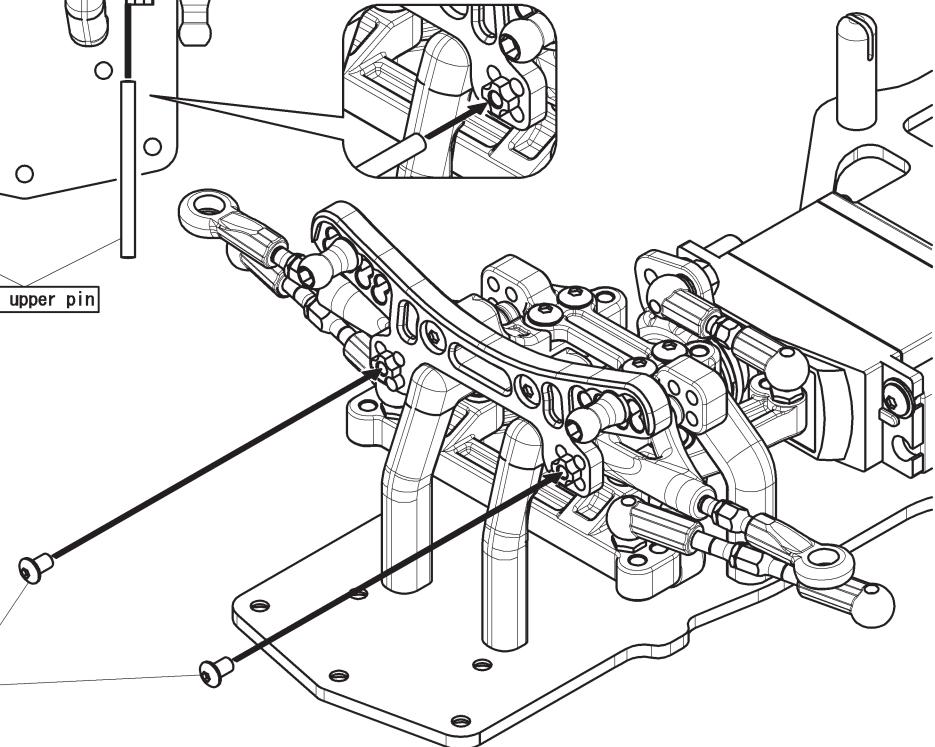
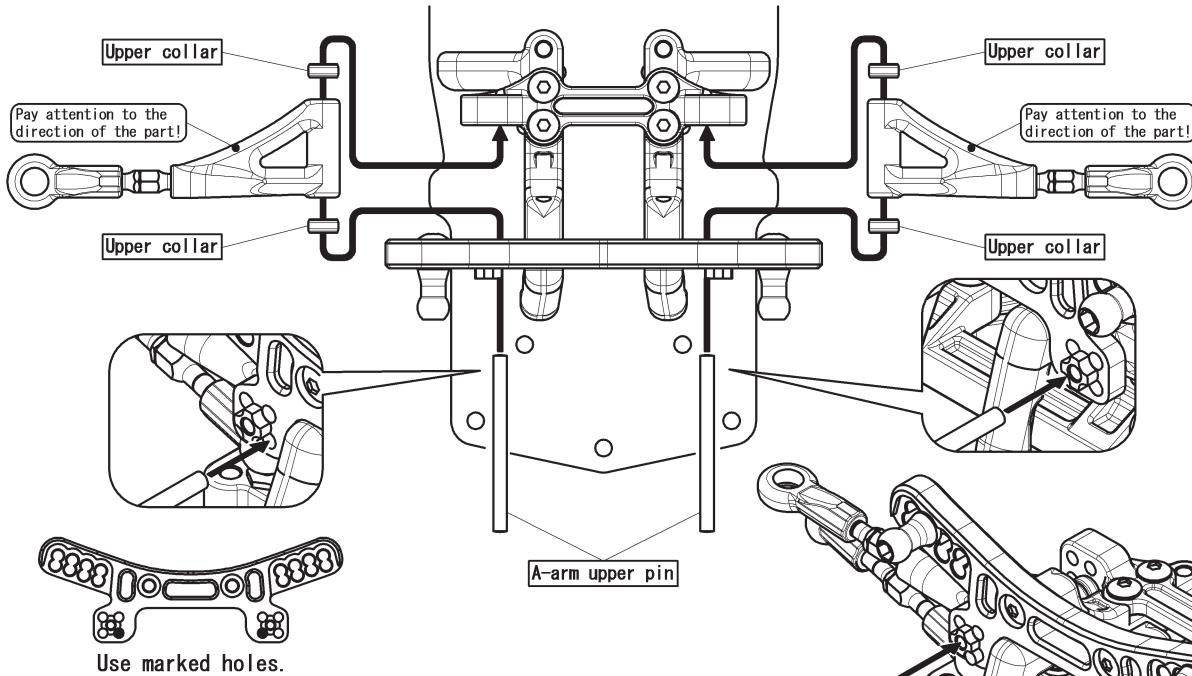
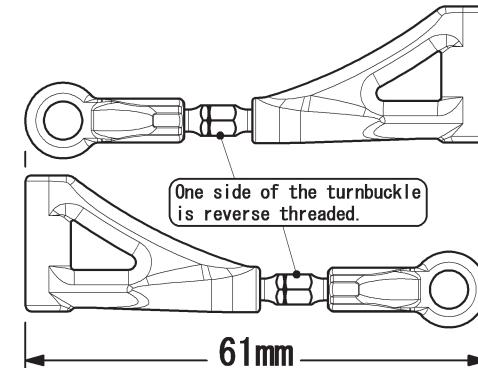
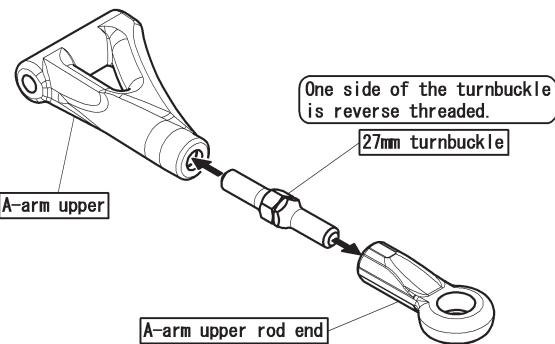


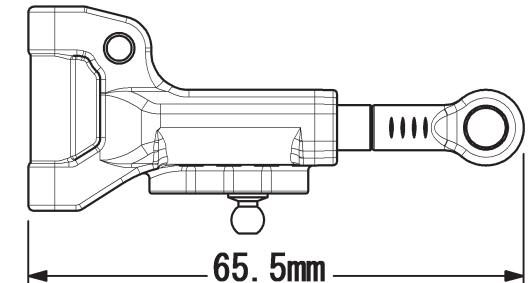
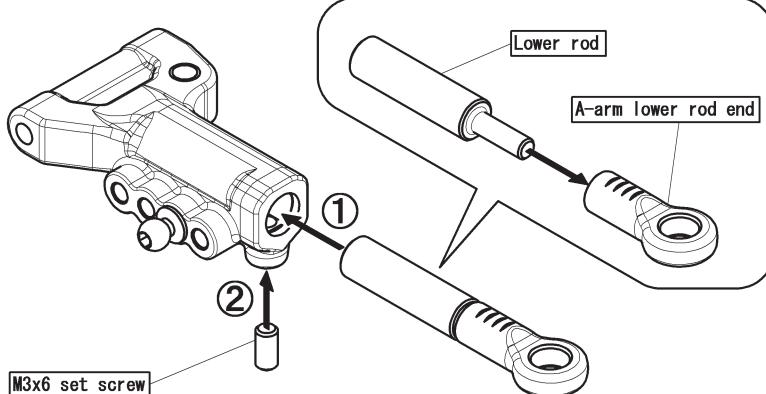
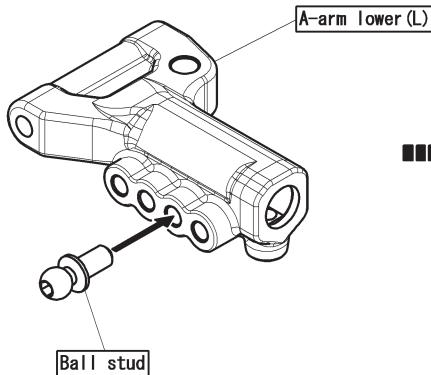
### Installing on rear shock tower



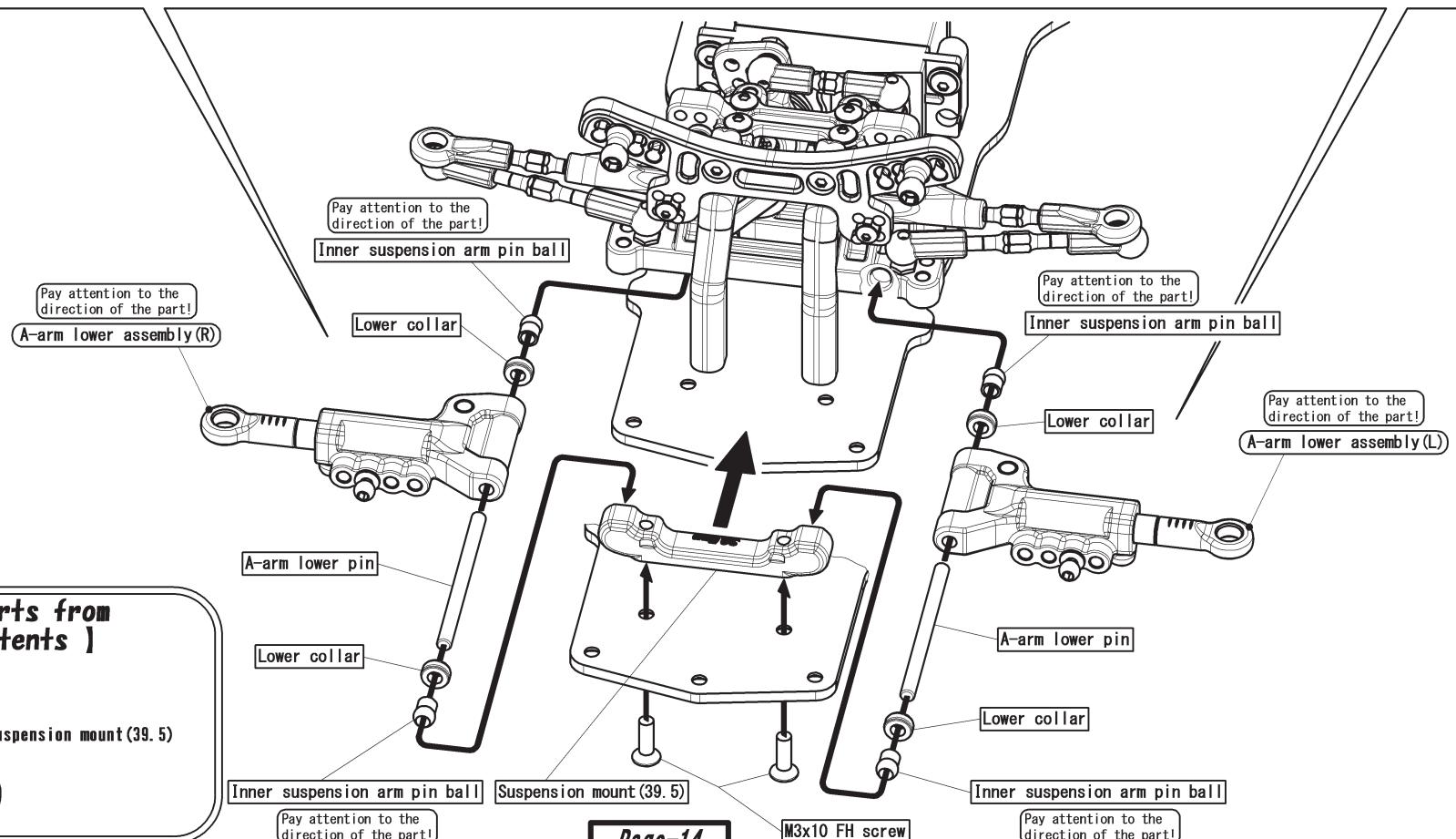
## [ Bag-7 Contents ]

	--x2	M3x10 flat head screw
	--x2	M3x6 set screw
	--x2	M2.5x4 button head screw
	--x2	Ball stud
	--x4	Inner suspension arm pin ball
	--x2	27mm turnbuckle
	--x2	A-arm upper pin
	--x2	A-arm lower pin
	--x2	A-arm upper
	--x2	A-arm upper rod end
	--x4	Upper collar
	--x1	(L)
	--x1	(R)
	--x4	Lower collar
	--x2	A-arm lower rod end
	--x2	Lower rod

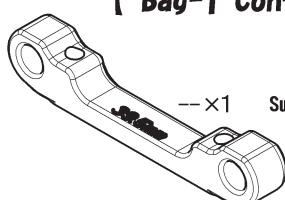




【 Assemble each side in the same manner. 】



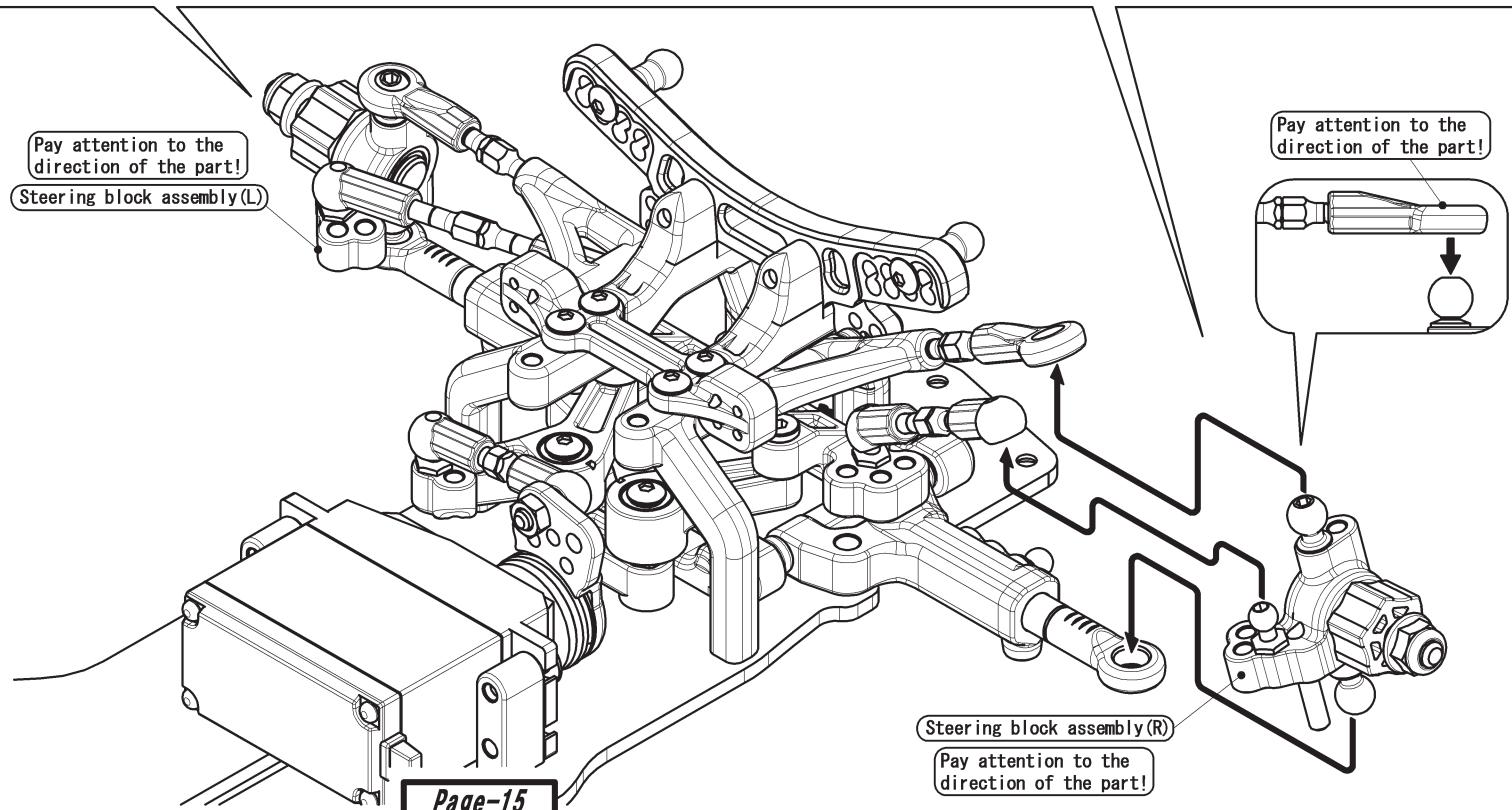
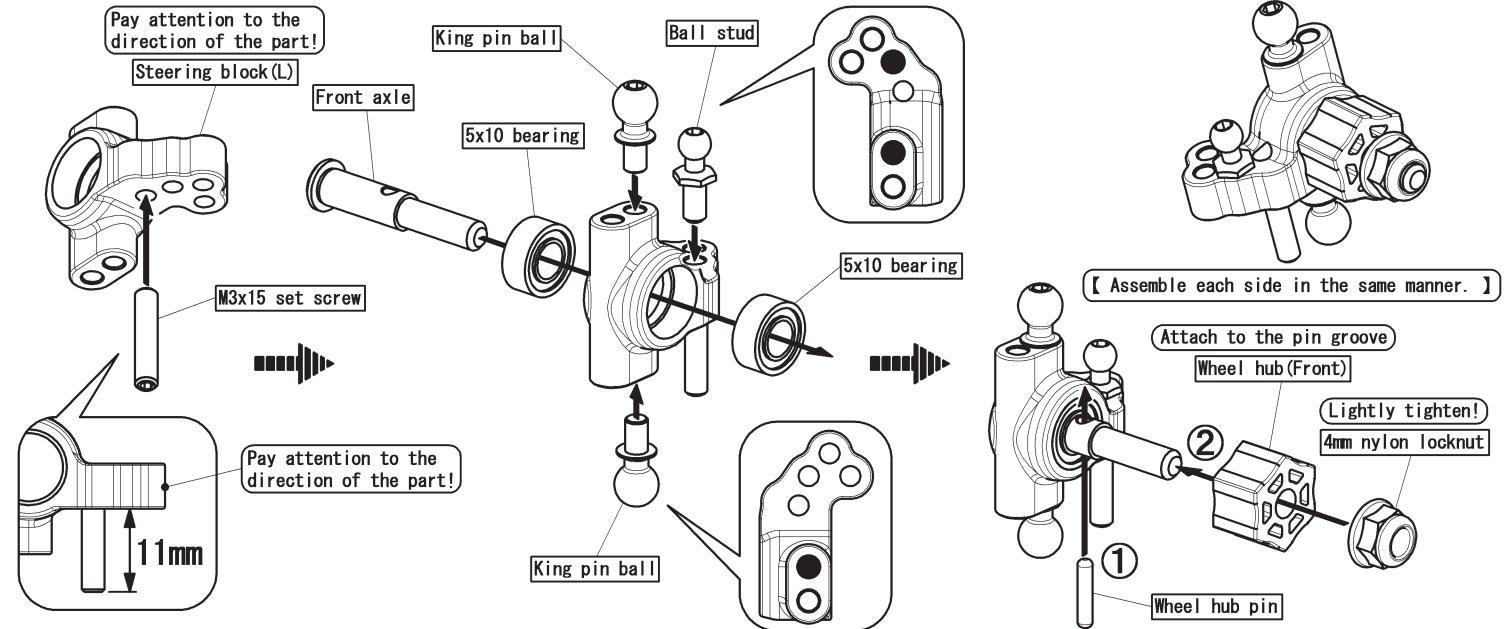
**Remaining parts from  
[ Bag-1 Contents ]**



## [ Bag-8 Contents ]

	--x2	M3x15 set screw
	--x4	Ball stud
	--x4	King pin ball
	--x4	Wheel hub pin
	--x4	4mm nylon locknut
	--x2	Front axle
	--x2	Assembled universal driveshaft
	x1	Steering block (L)
	--x1	Steering block (R)
	(L)	Rear hub carrier (L)
	(R)	Rear hub carrier (R)
	--x6	5x10 bearing
	--x2	10x15 bearing

## Remaining parts from [ Bag-1 Contents ]



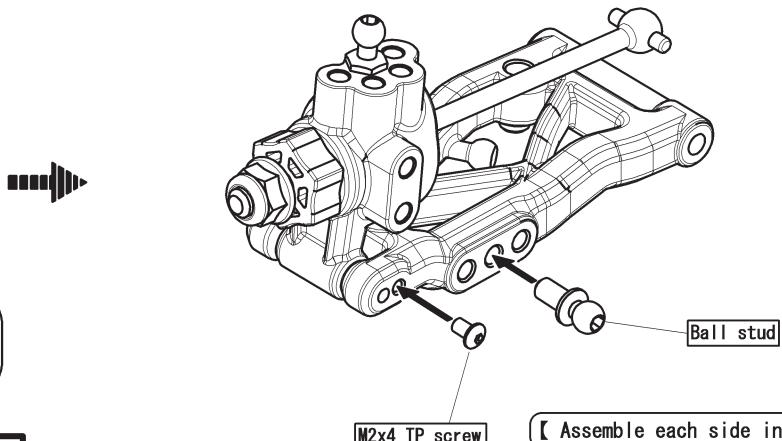
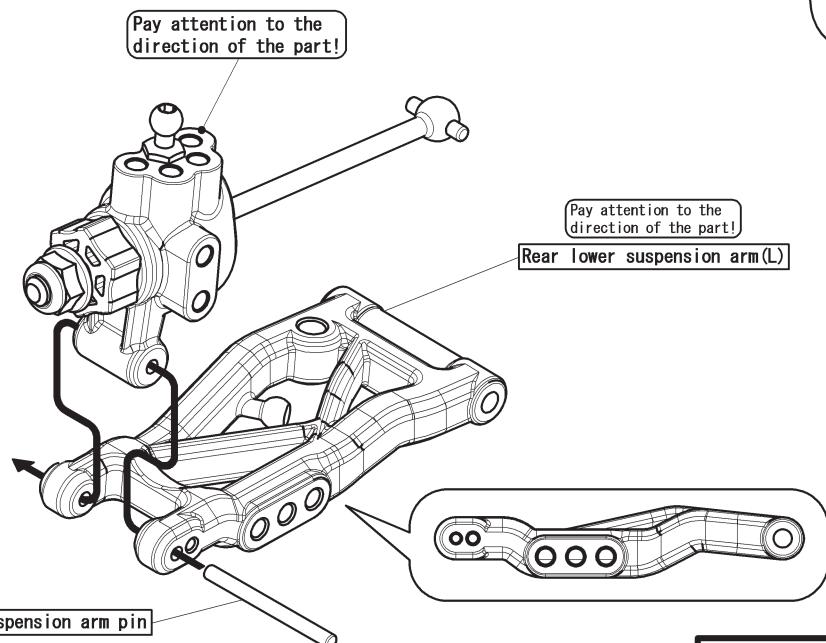
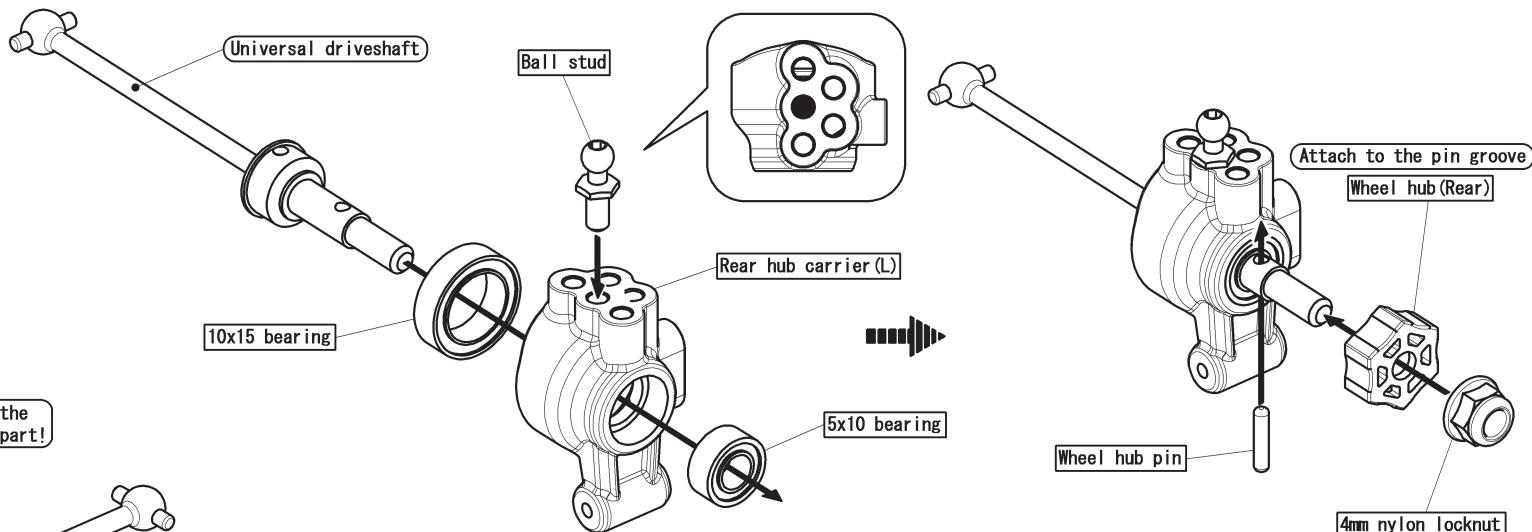
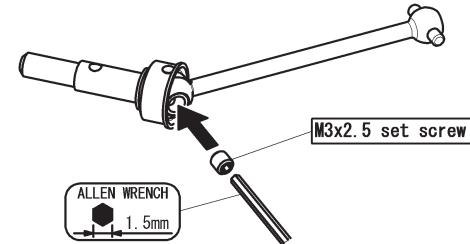
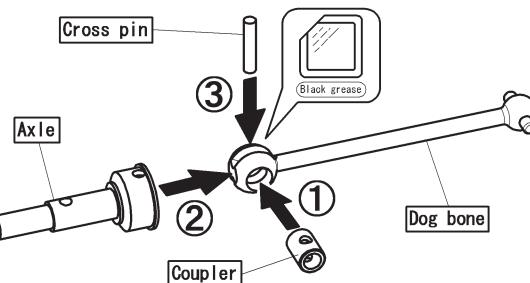
### [ Bag-9 Contents ]

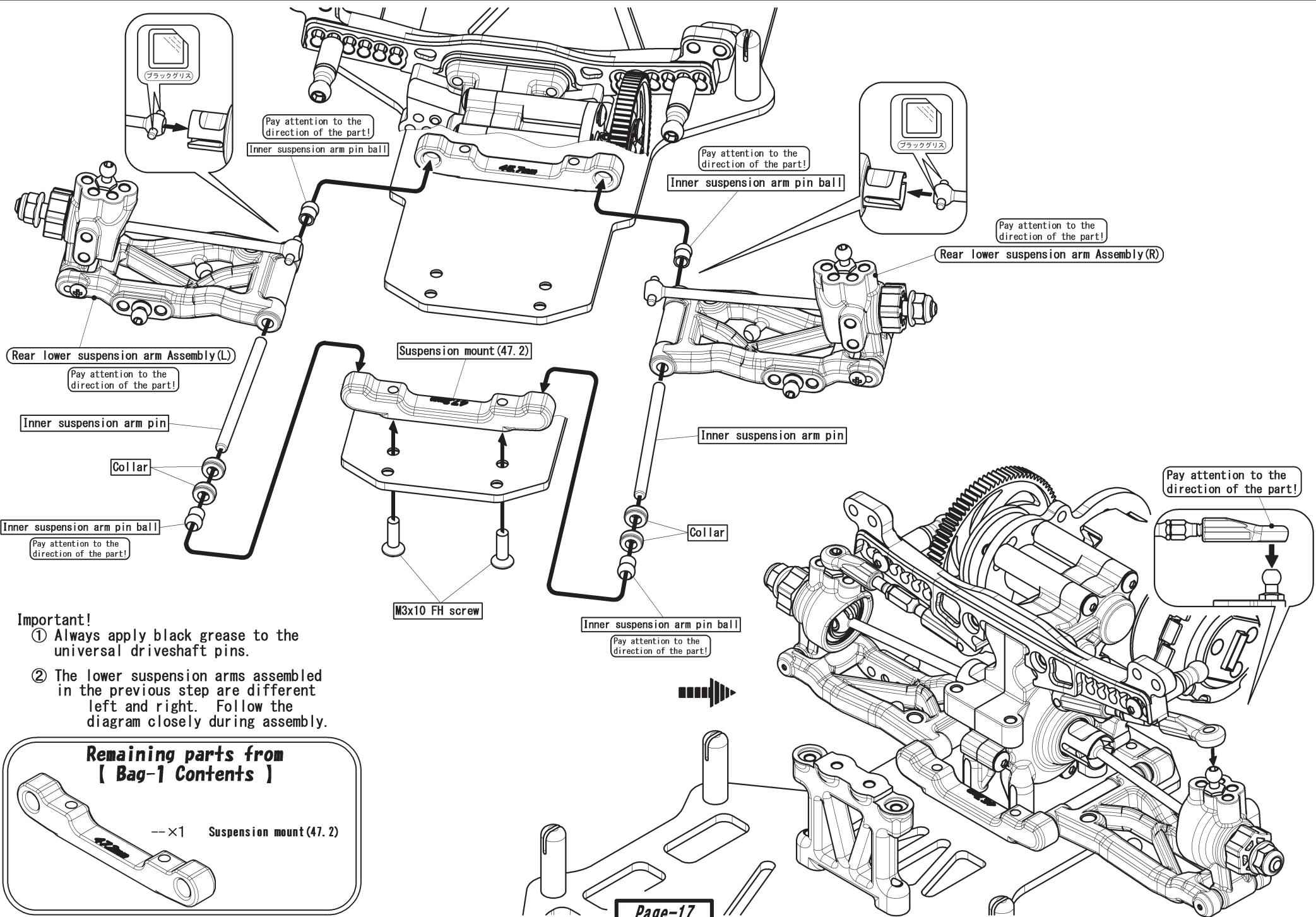
	--x2	M3x10 flat head screw
	--x2	M2x4 tapping screw
	--x2	Ball stud
	--x4	Inner suspension arm pin ball
	--x2	Outer suspension arm pin
	--x2	Inner suspension arm pin
	--x4	Collar
	--x1	Rear lower suspension arm (L)
	--x1	Rear lower suspension arm (R)
Rear lower suspension arm		

### Universal Driveshaft Assembly

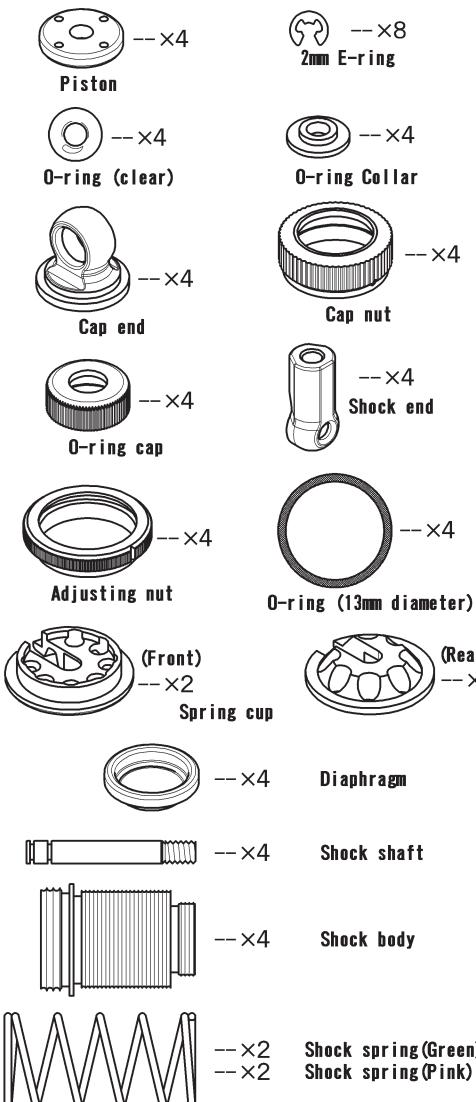
Perform when maintenance is required.

**Important!** View the illustration on the left when assembling the universal drive shafts. Make sure to apply black grease. Follow the directions in reverse for disassembly.





## [ Bag-10 Contents ]

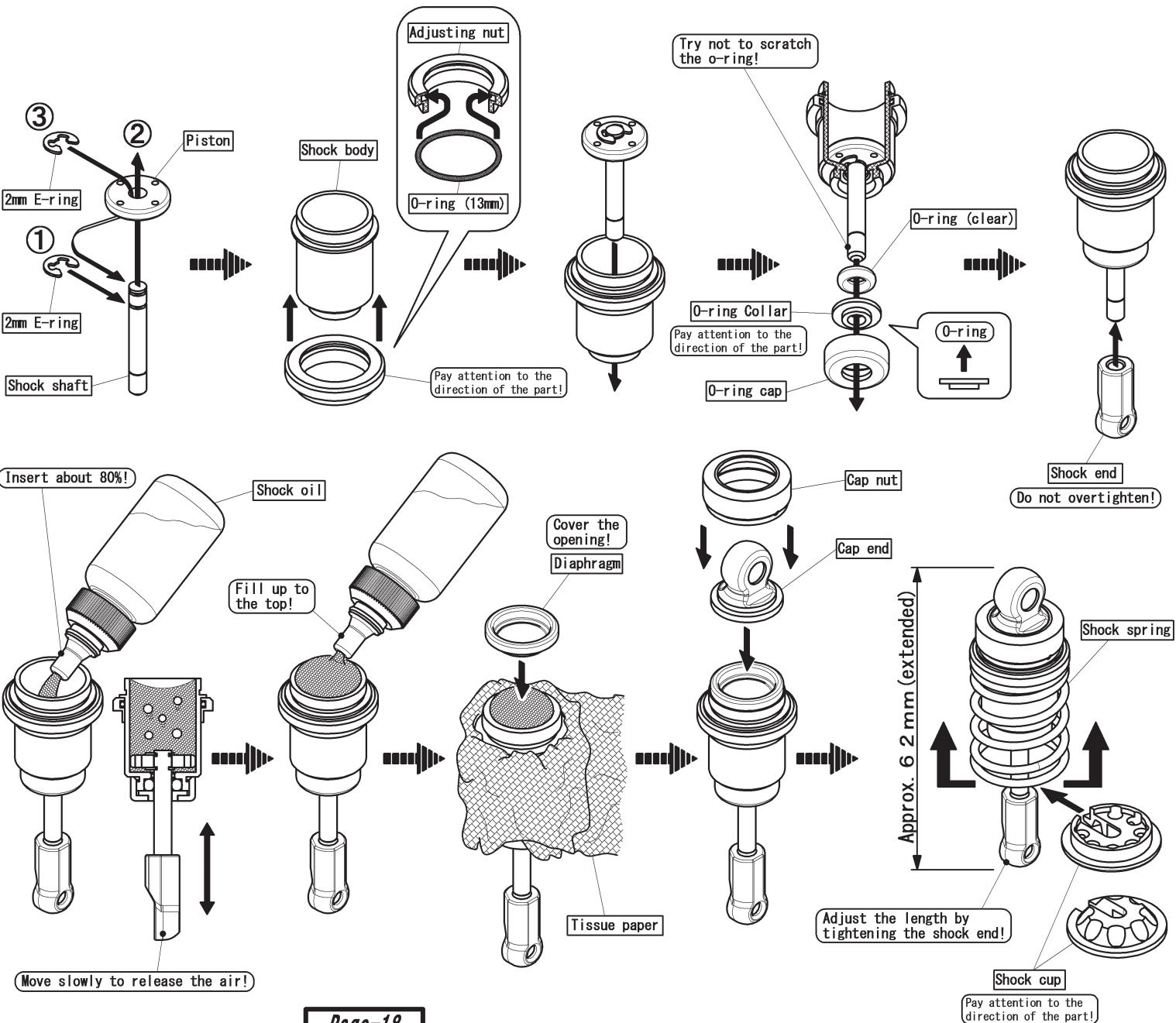


## [ Oil Bag Contents ]

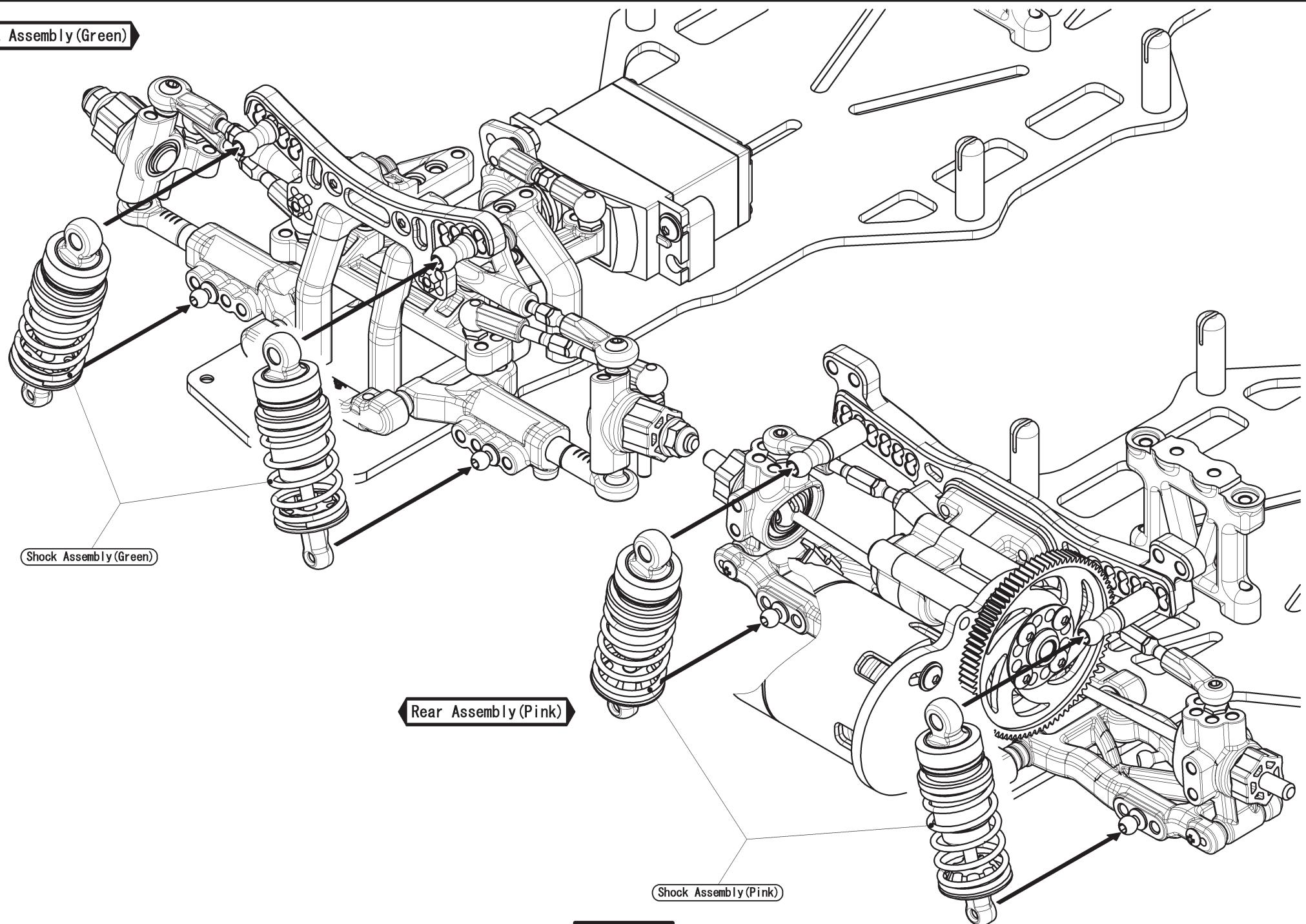
#200 shock oil x 1  
#300 shock oil x 1

## Shock oil and spring combination Assemble 4 shocks

Front—#300 shock oil & Shock spring(Green) & Spring cup(Front)  
Rear—#200 shock oil & Shock spring(Pink) & Spring cup(Rear)



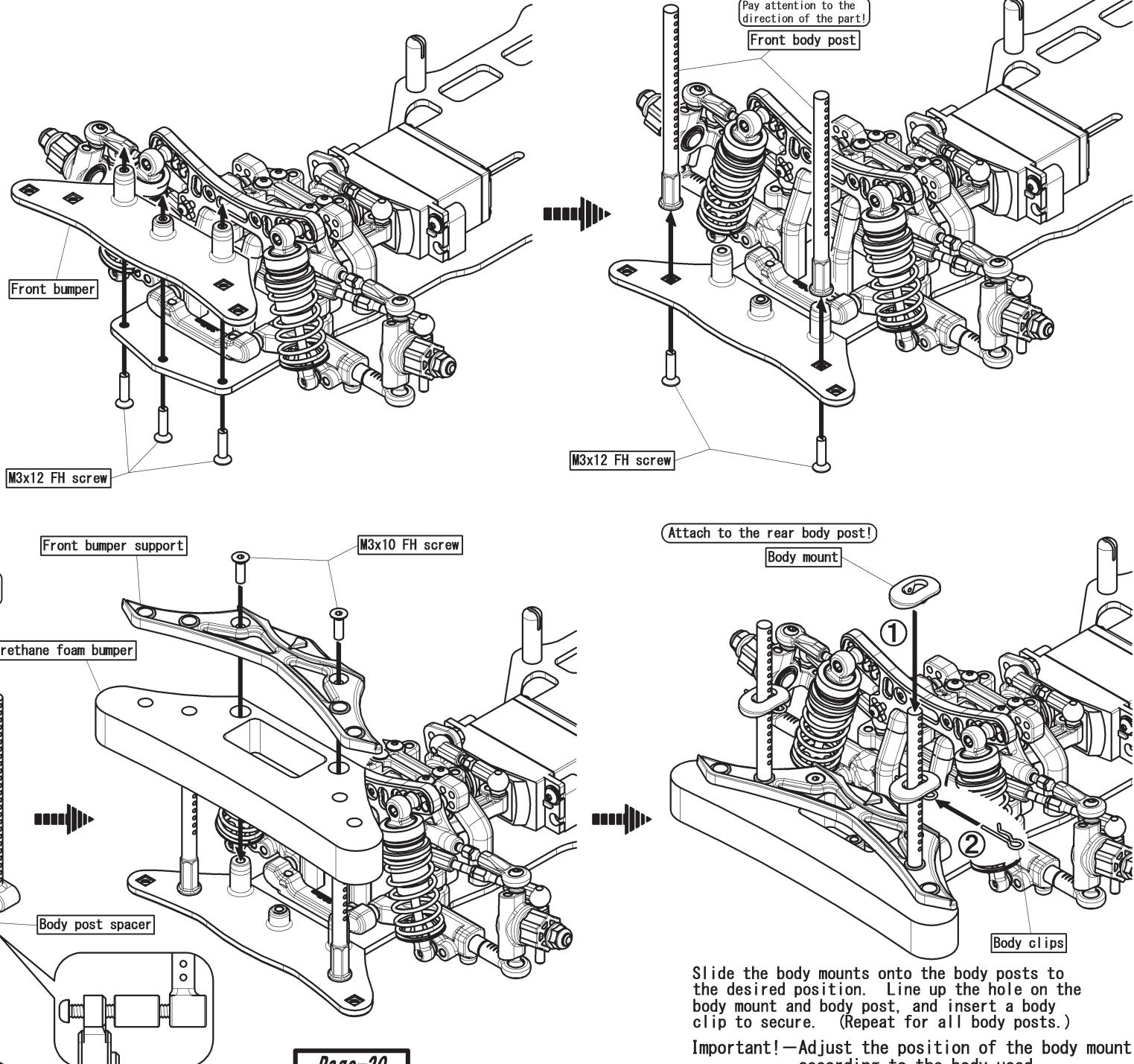
Front Assembly (Green)



Shock Assembly (Pink)

## [ Bag-11 Contents ]

--x2	--x7	--x8
3x10mm FH screw	3x12mm FH screw	Body clips
--x4	3x20mm flat head screw	
--x2	Front body post	
--x2	Rear body post	
--x1	Front bumper	
--x1	Front bumper support	
--x4		
	Body mount	
--x2	Body post spacer	



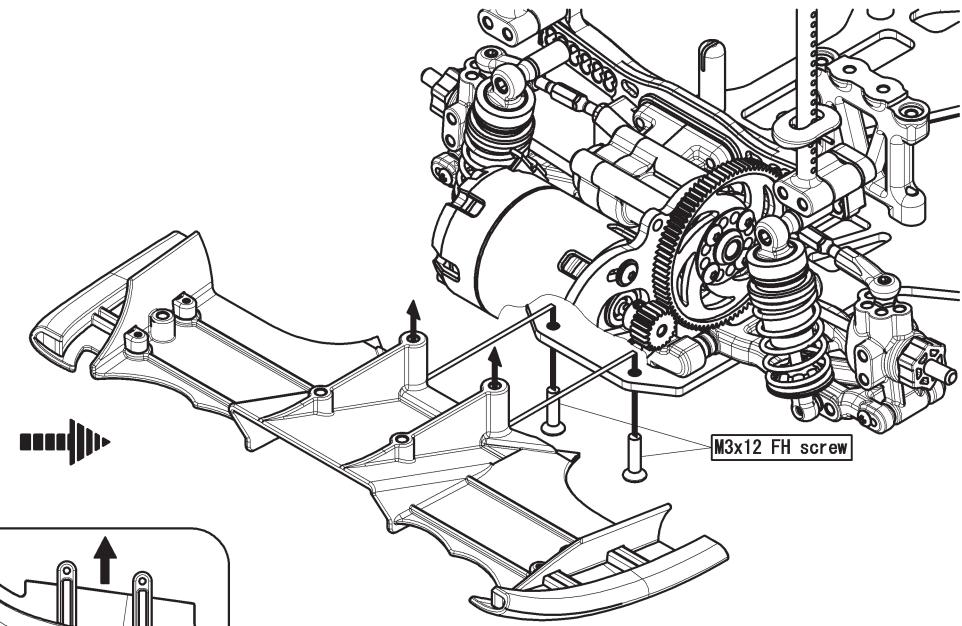
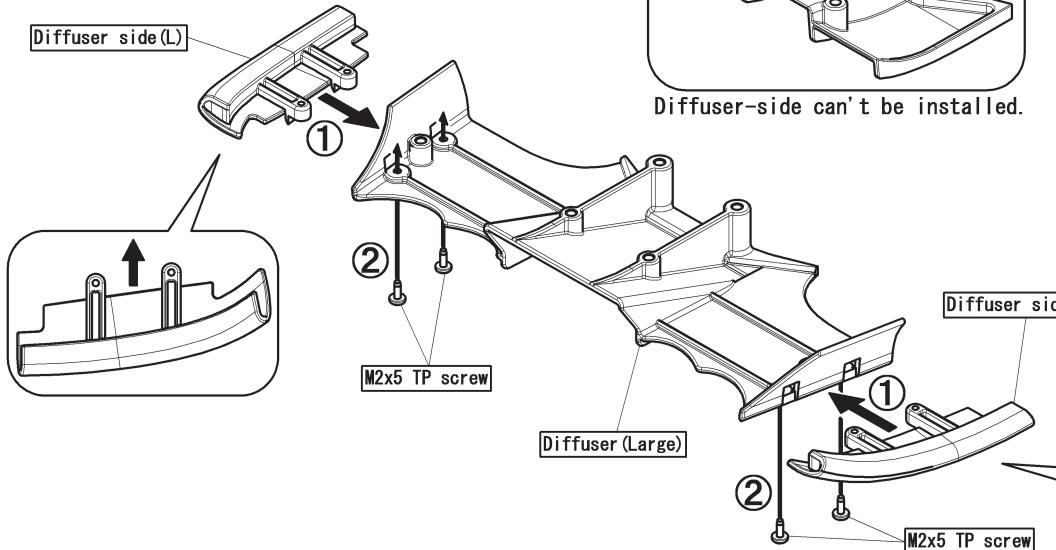
Slide the body mounts onto the body posts to the desired position. Line up the hole on the body mount and body post, and insert a body clip to secure. (Repeat for all body posts.)

Important!—Adjust the position of the body mount according to the body used.

### [ Bag-11 Contents ]

 --x4 M2x5 tapping screw

Also included: diffuser (Large) & (Small) .



### [ Bag-12 Contents ]

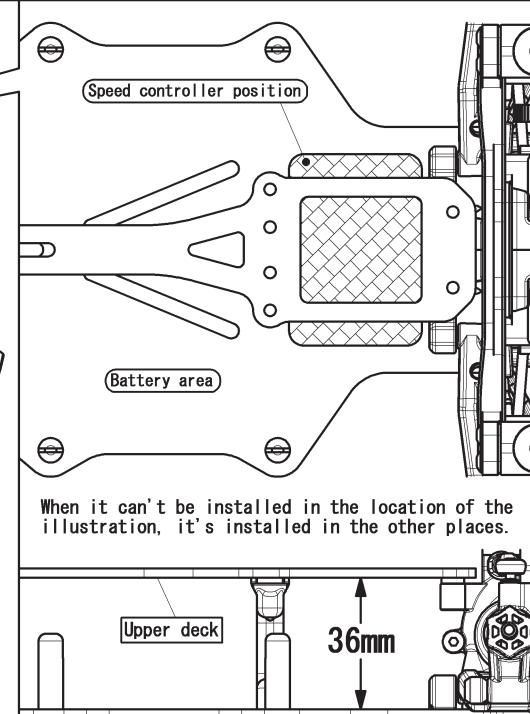
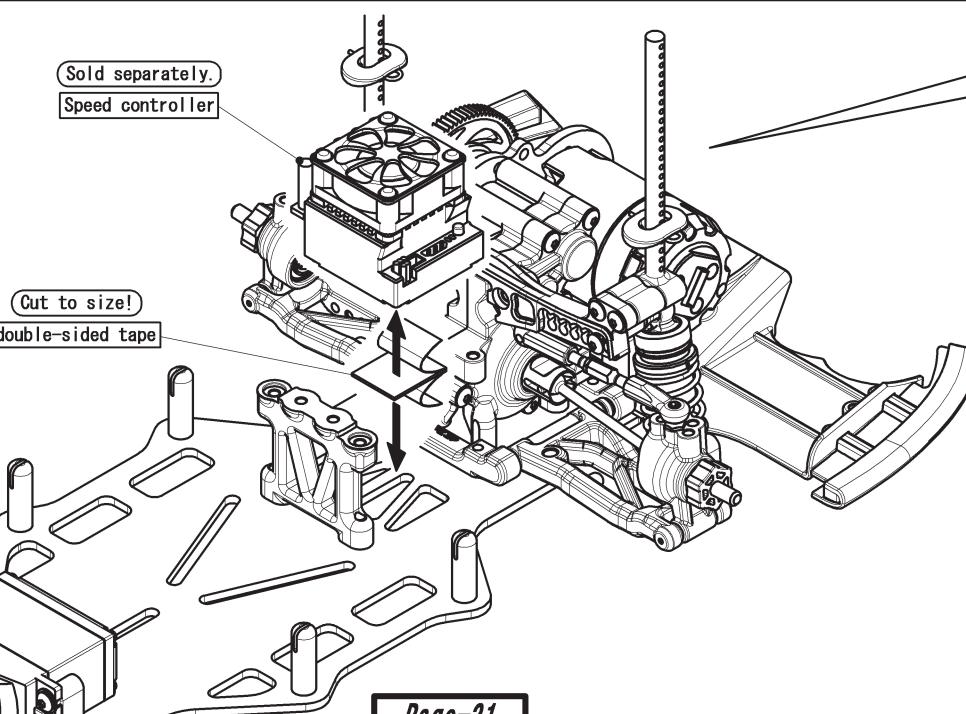
 --x1 M3x8 button head screw

 --x6 M3x10 button head screw

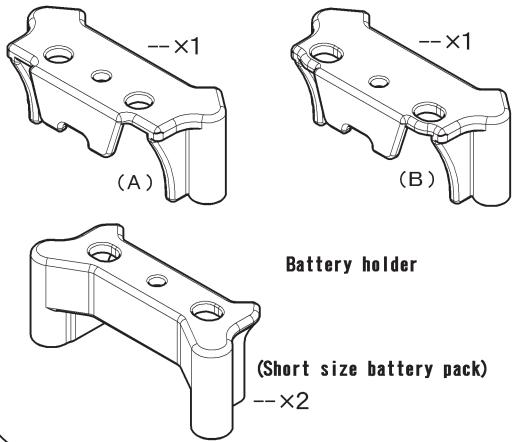
 --x2 Spacer

--x1 Upper deck

Also included: double-sided tape ,nylon band , foam tape .



**[ Bag-12 Contents ]**



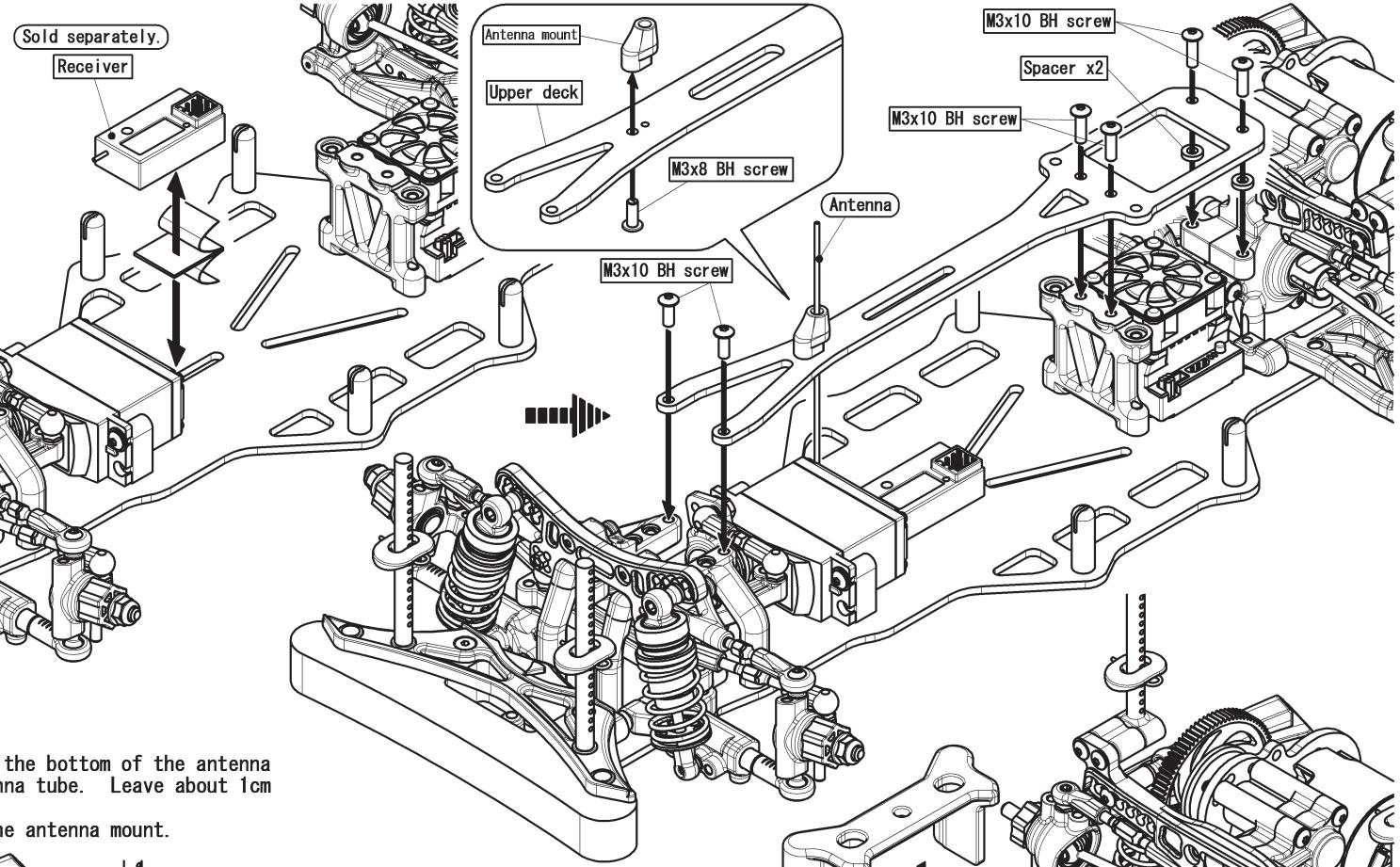
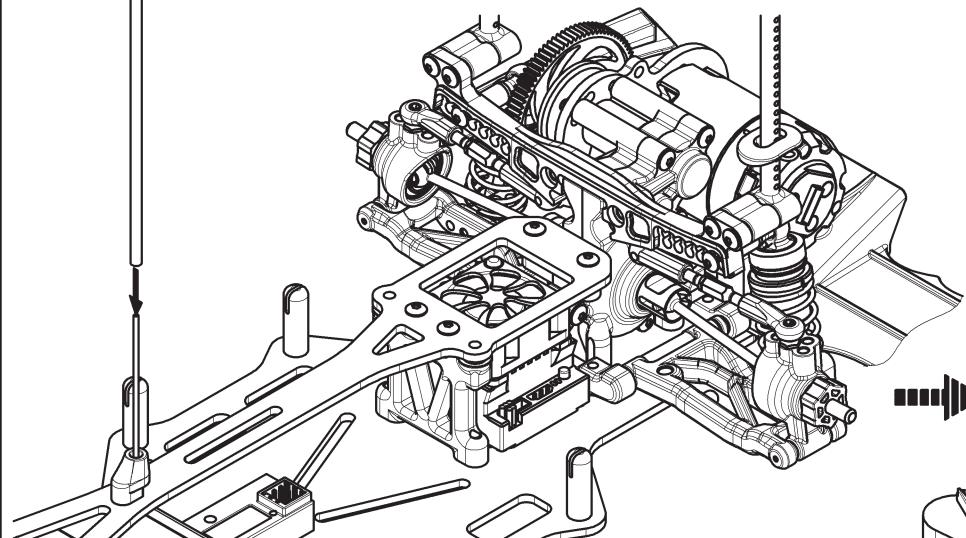
**Remaining parts from [ Bag-1 Contents ]**



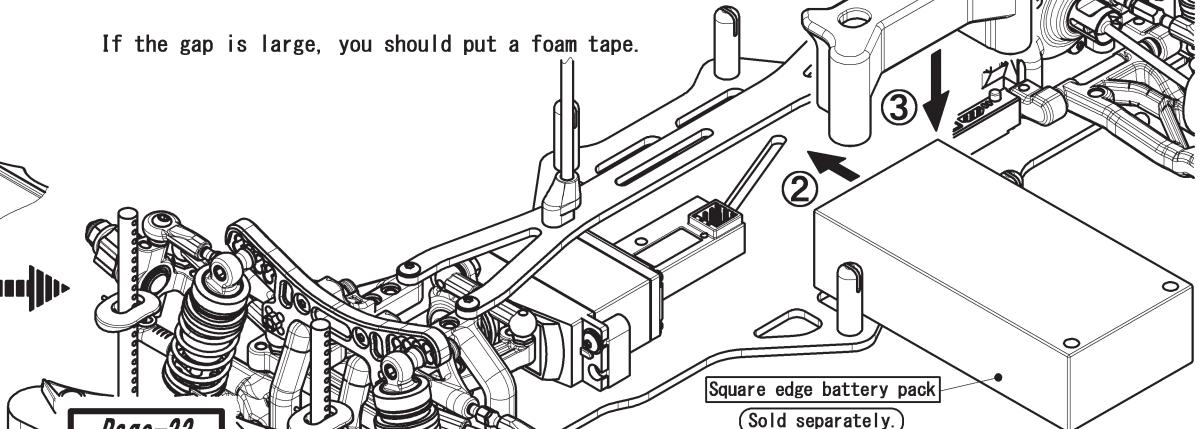
Please cut the case where a tube is long.

Antenna tube

Slide the antenna wire through the bottom of the antenna mount and insert into the antenna tube. Leave about 1cm of wire at the top of the tube.  
Insert the antenna tube into the antenna mount.



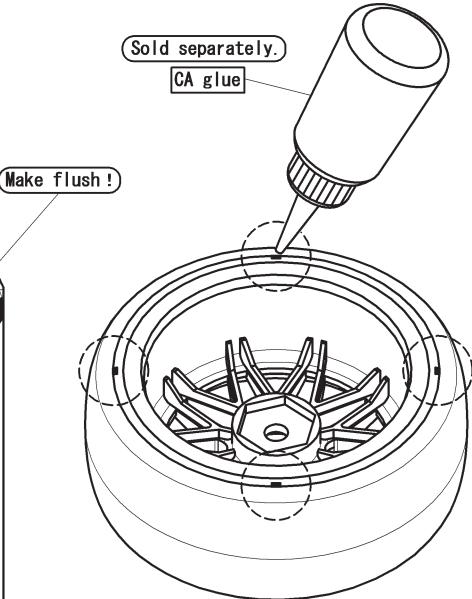
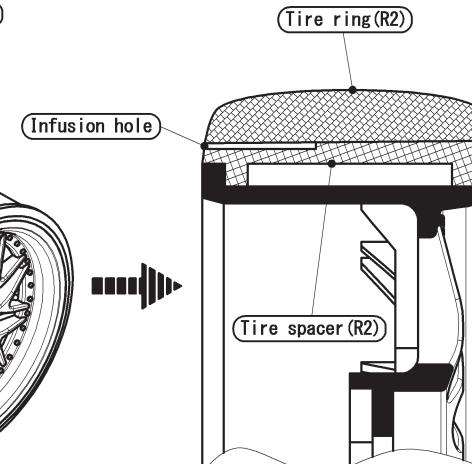
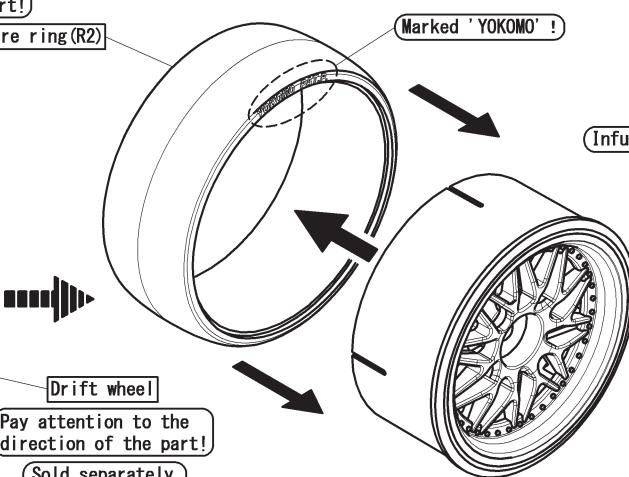
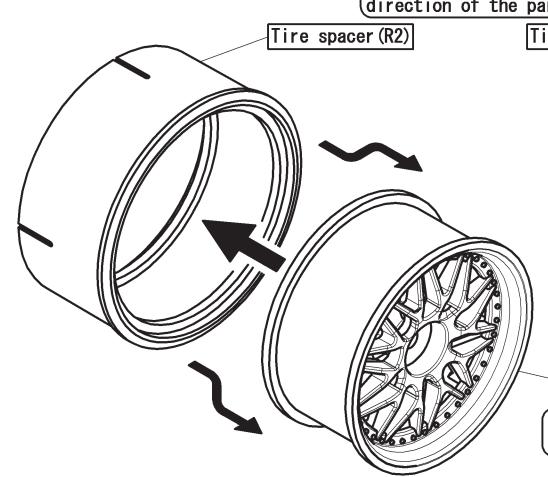
If the gap is large, you should put a foam tape.



### Drift tire Assembly

### Assemble 4 tires

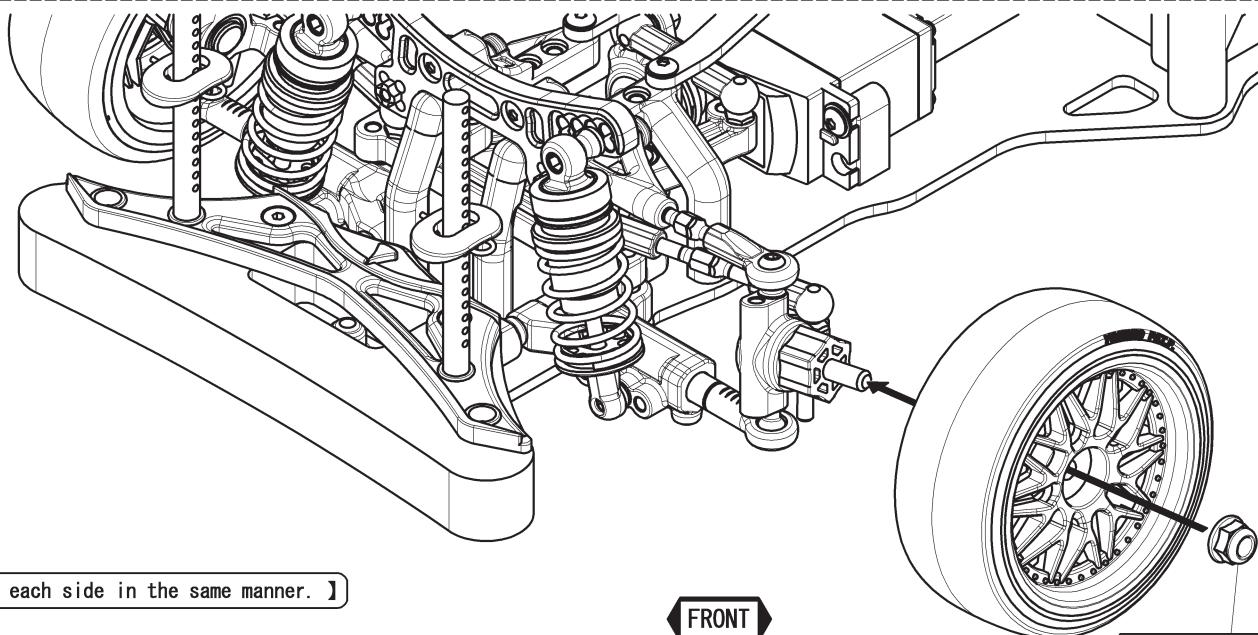
**Important!**—Wheels and tires not included in kit. Please purchase separately.  
Tire of illustration is using [ZR-DR04 ZERO ONE R2 TIRE].



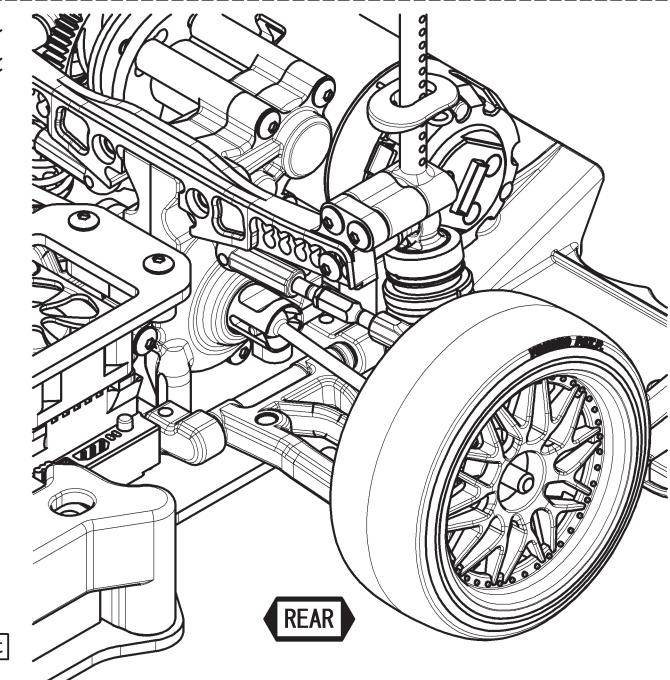
Install the tire spacer onto the wheel.  
(It will be difficult to install the ring if the tire is not fully seated onto the wheel.)

Applying a thin amount of oil on the tire spacer will make it easier to install the tire ring.  
(Be careful not to apply too much oil.)

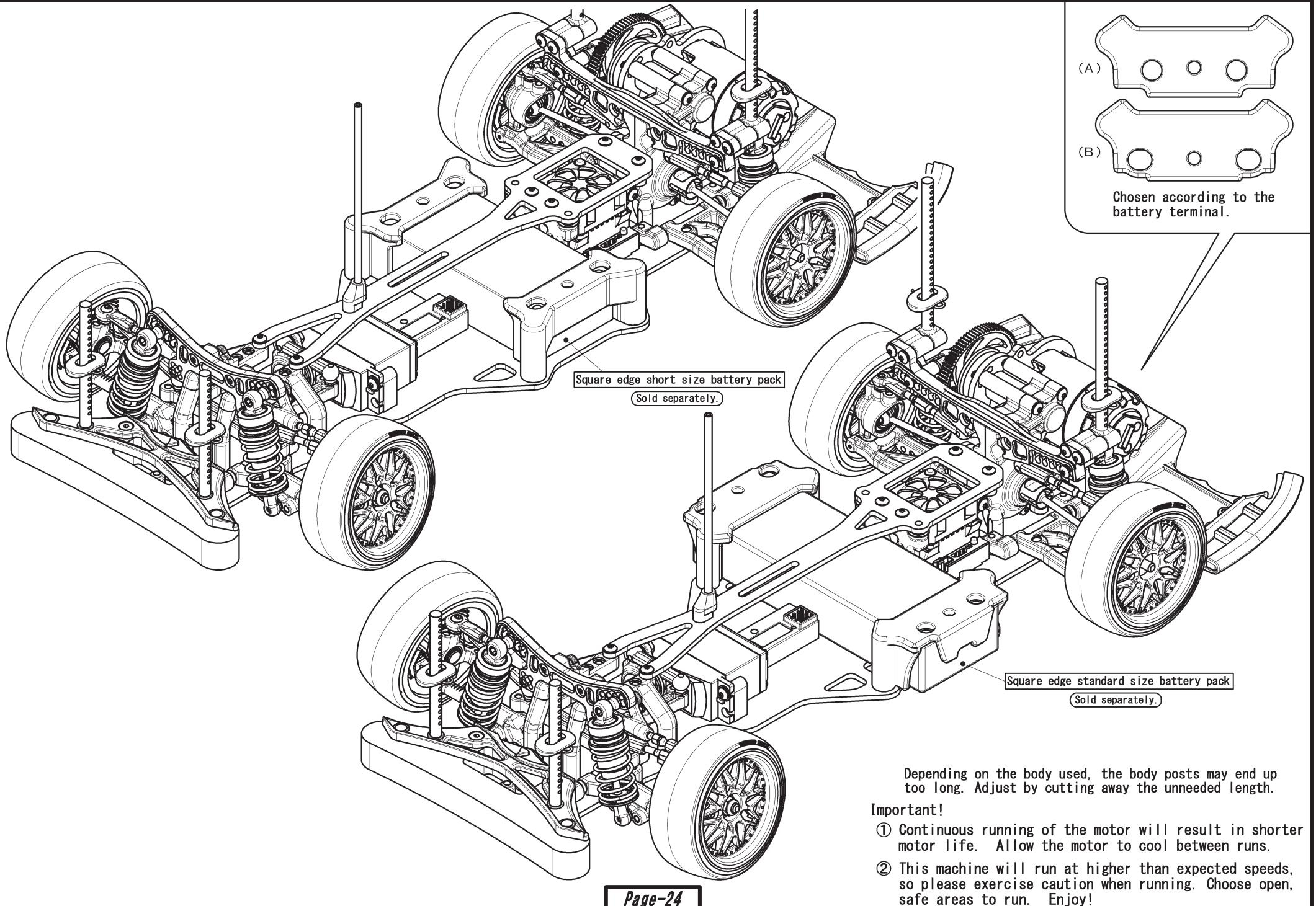
Once the sidewalls are flush, insert glue through the four openings located on the inner side.  
(If oil was used when installing the tire rings, wait at least 30 minutes before applying the glue.)



FRONT



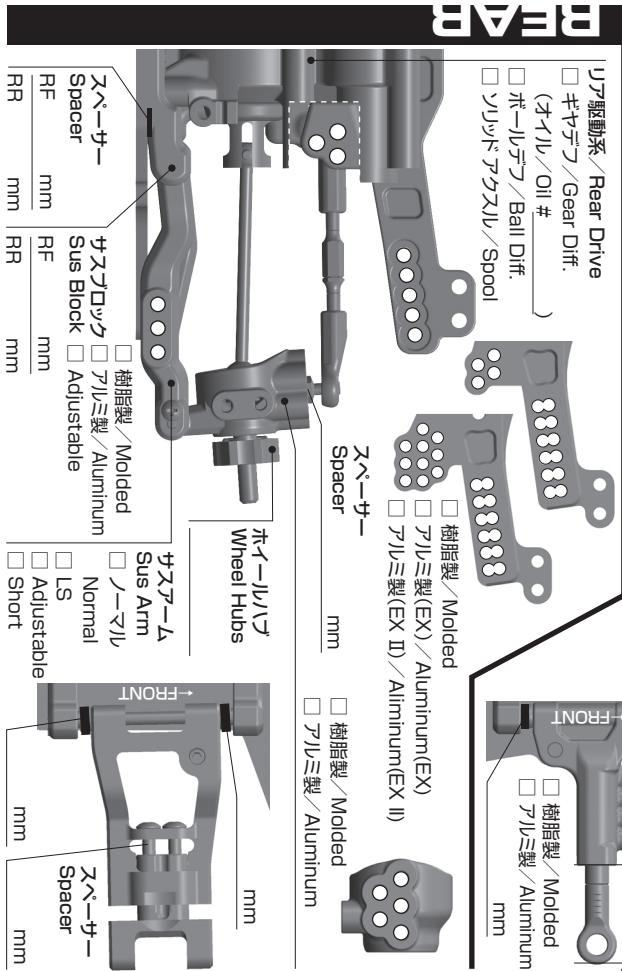
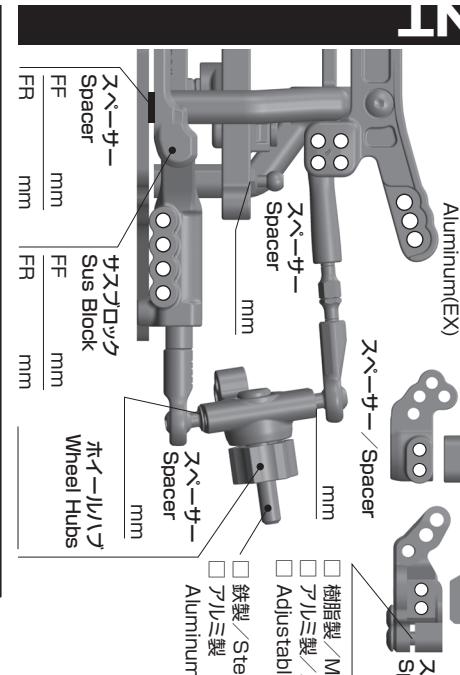
REAR



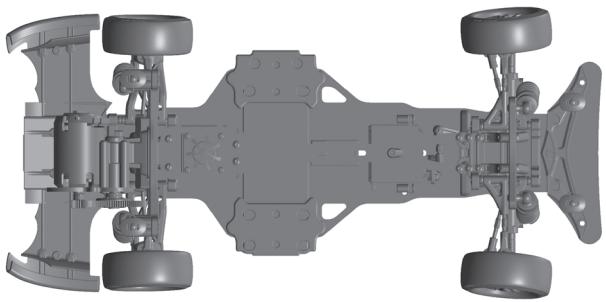
# YD-R

**Series**

## SETTING SHEET



OTHR	REAR	FRONT
Main Chassis	□ 樹脂／Molded □ グラファイト／Graphite	□ 樹脂製／Molded □ アルミニウム／Aluminum
Spur Gear	□ ピニオンギア   Pinion Gear	□ 樹脂製／Molded □ アルミニウム／Aluminum
Body	□ ウィング   Wing	□ 樹脂製／Molded □ アルミニウム／Aluminum
送受信機		
Transmitter		
servo	□ サーボホーン   Servo horn	
アンブ		
ESC		
ジャイロ	□ ゲイン   Gain	
Gyroscope	%	
モーター	□ 進角   Timing	
Motor		
バッテリー		
Battery		
ディフューザー	□ 大／Large □ 小／Small □ 無／Non	□ 大／Large □ 小／Small □ 無／Non
Diffuser		

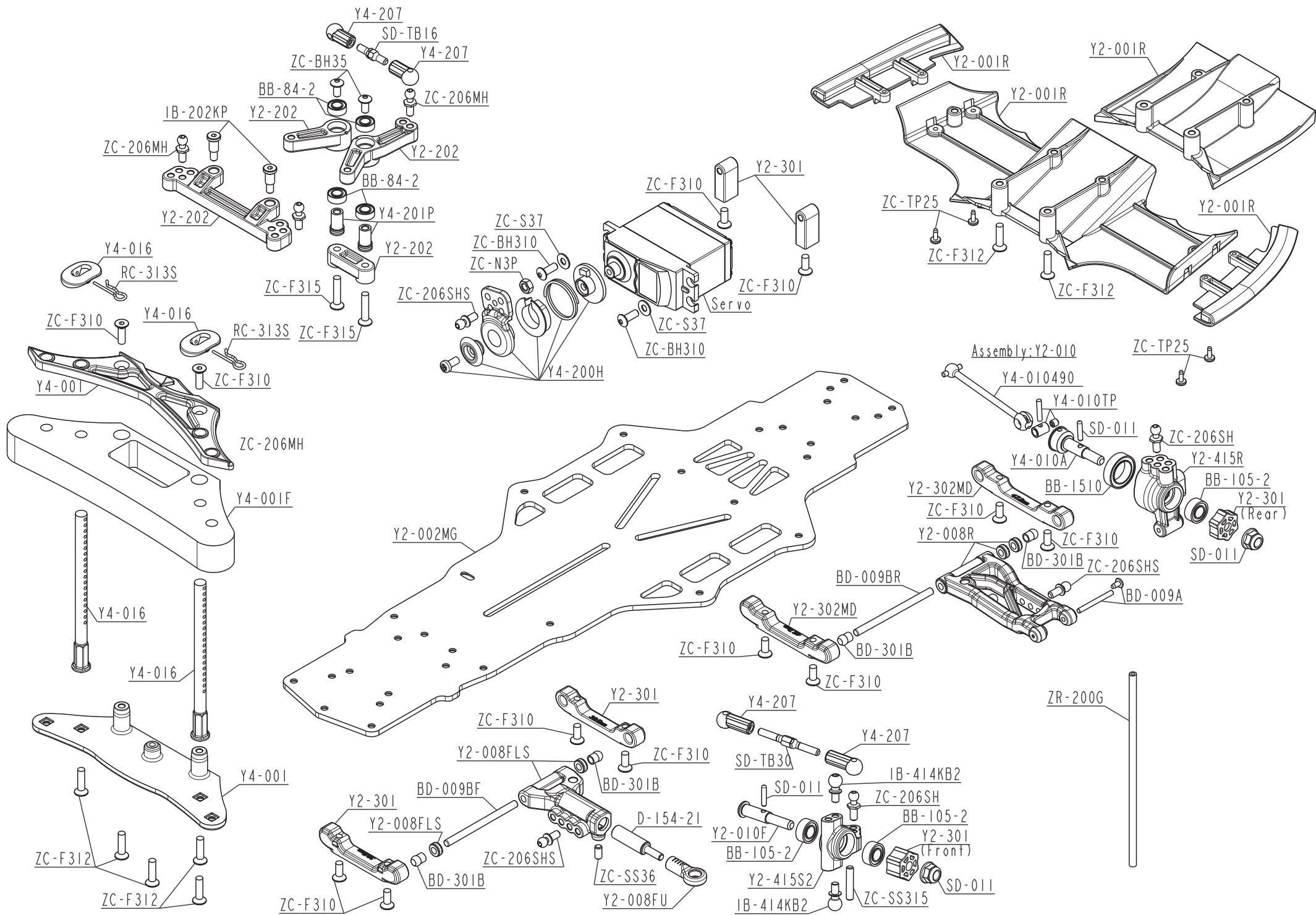


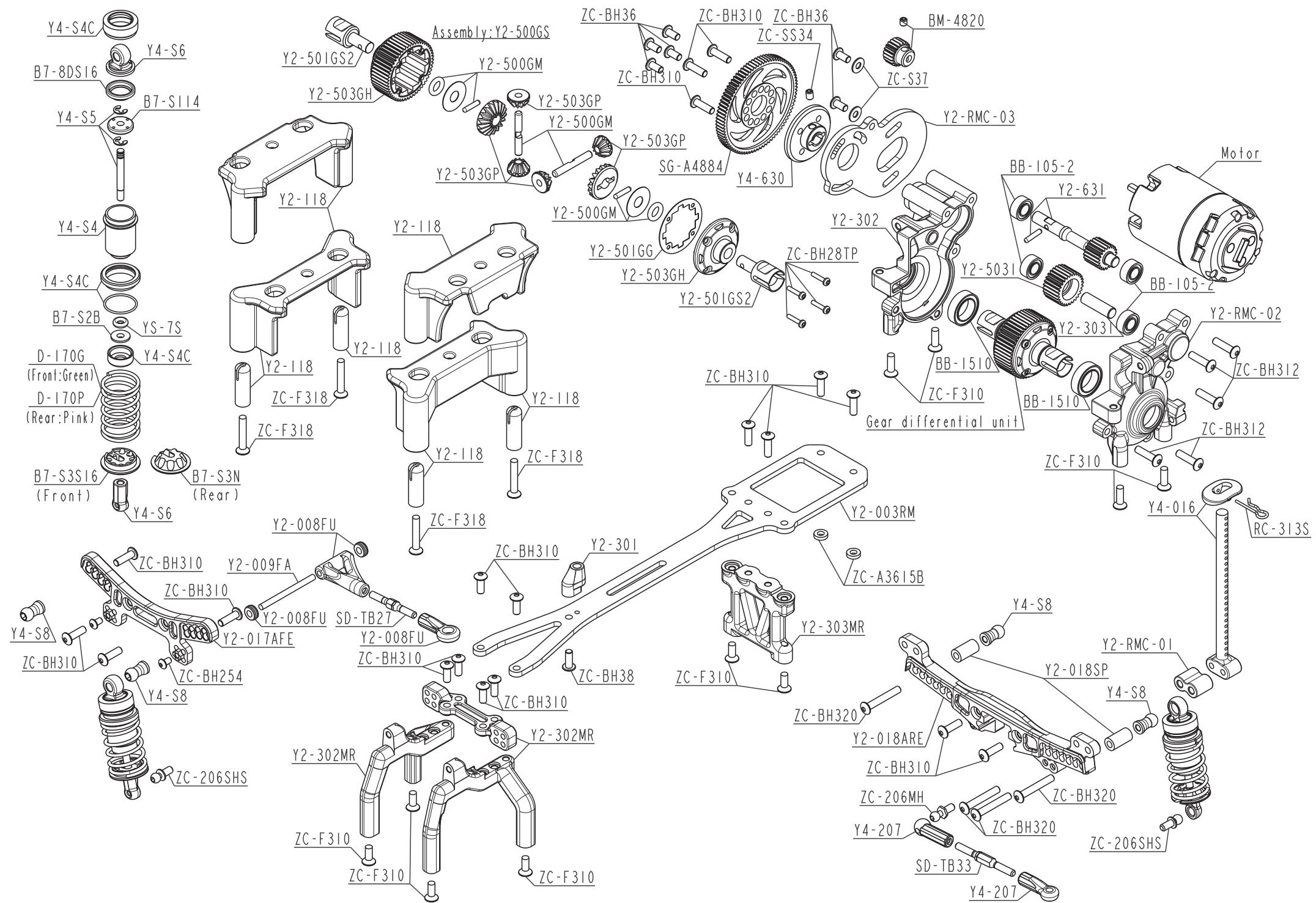
Driver	日付／Date	
コース／Circuit		
環境／Place	□ インドア／Indoor □ アウトドア／Outdoor	
路面／Track	□ アスファルト／Asphalt □ コンクリート／Concrete □ パティオ／Plastic tile	
路面状況／Track situation	□ フラット／Flat □ ノンピー／Bump □ ハイ／High □ 普通／Medium □ ロー／Low	

車高／Ride Height	ショック／shock absorber
	□ 樹脂製／Molded □ アルミニウム／Aluminum
キャスター／Caster Angle	キャスター／Caster Angle
	mm
ドリープ／Drop	ピストン／Piston
サスアーム外下／Arm	個穴／Holes
	mm
トーアル／Toe Angle	スプリング／Spring
	mm
メモ／Notes	ダイヤフラム／Bladder
	1 2 個
メモ／Notes	O-ring
	1 2 個

車高／Ride Height	ショック／shock absorber
	□ 樹脂製／Molded □ アルミニウム／Aluminum
キャスター／Caster Angle	オイル／Oil
	mm
ドリープ／Drop	ビストン／Piston
サスアーム外下／Arm	スプリング／Spring
	mm
トーアル／Toe Angle	ダイヤフラム／Bladder
	1 2 個
メモ／Notes	O-ring
	1 2 個
メモ／Notes	メモ／Notes

FRONT	REAR
タイヤ／Tire	タイヤ／Tire
ホイール／Wheel	ホイール／Wheel
オフセット／Offset	オフセット／Offset
コメント／Comment	









## MEMO



AS A MANUFACTURER OF WORLD CHAMPIONSHIP WINNING CARS,  
YOKOMO WILL CONTINUE TO PROVIDE THE BEST AVAILABLE TECHNOLOGY TO R/C ENTHUSIASTS ALL OVER THE WORLD.  
ENJOY THIS PRODUCT KNOWING THAT YOU ARE DRIVING ONE OF THE BEST HANDLING R/C CARS EVER DESIGNED.



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